

# HUD-SON FOREST EQUIPMENT



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## OSCAR 330 PRO & 336 PRO SAWMILL OPERATOR'S MANUAL

# A N O T E F R O M H U D - S O N

Thank you for your purchase of a sawmill from Hud-Son Forest Equipment. We are pleased that you chose us as your supplier of your forestry equipment.

Hud-Son Forest Equipment has been in the forestry business since 1965 and prides itself on developing new and innovative products for the forestry business.

Our product line is always transforming so please check us out on the web at [www.hud-son.com](http://www.hud-son.com) for the up and coming developments we are making.

Should you have any questions with the setup of your mill or have any technical questions please feel free to contact our onsite technician Monday - Friday, 8 to 4:30 and Saturdays from 8 to noon eastern time at 800-765-7297. We are always available to our customers for any questions or concerns they may have about their equipment. You can also contact the dealer you purchased your equipment from.

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***INTRODUCTION - Purchaser Agreement***

*By accepting the delivery of your sawmill by Hud-Son Forest Equipment you agree that you will not modify your mill from it's original assembly. This will VOID any warranty from Hud-Son Forest Equipment.*

Please fill out the information for quick reference:

Dealer: _____
Phone Number: _____
Address: _____
Purchase Date: _____
Model: _____
Serial Number: _____

This manual is filled with the latest information and specifications at the time of publication. We have the right to make changes as they are needed. Any of the changes in our product may cause a variation between the illustrations and explanations in the manual and the item that you have purchased.

## *Safety Guidelines*

The reason for the safety section is to inform the operators and maintenance personnel, the precautions that should be taken while operating or servicing the Hud-Son Mills. Please use good judgement and keep safety in mind when operating Hud-Son machinery. Please read and follow ALL the instructions in this manual before operating the Hud-Son Mill safely at all times. These instructions were produced for your benefit. Your ability to understand and follow the instructions is essential for the safe operation of this product. Always call your servicing dealer if you are in doubt before operation of any kind.

### *General Safety Procedures*

1 - Always wear safety glasses, ear protection, and gloves while operating or servicing the machine.



2. Keep all body parts and foreign objects away from all moving parts. Do not reach into the machine while it is still operating. (Be Sure The Machine Is **OFF**.)
3. Do not attempt to override any safety features on the machine.
4. Inspect the machine before every use for wear, damage, and that it's functioning correctly. If the machine has been damaged or is not running correctly, **DO NOT** attempt to operate the machine. Repair or replace all parts when necessary.
5. Do not wear loose clothing or jewelry while operating or servicing the machine.
6. All replacement parts should be of the same specifications as the original parts on your Hud-Son machine.
7. **All guards and covers must be in place before operating the machine.**
8. Before starting the machine be sure that it is set up properly.
9. **DO NOT** operate or service any machinery while under the influence of drugs or alcohol, while tired or if you are unable to control your movements.
10. All worn or damaged decals should be replaced.
11. Any modifications to the machine requires written approval from Hud-Son Forest Equipment.
12. The sawmill should only be used when it is on level stable ground.

The safety rules are made for the benefit of the persons operating and servicing the machine, to prevent injury to oneself or others. Please review all setup and operating procedures before attempting to run the machine, whether covered in this manual or not, to ensure the safest operation of this product.

Hud-Son Forest Equipment is not liable for damage to property or personal injury due to the failure of any person and/or operator to follow the instructions and recommendations set forth in this manual or any other instructions or recommendations contained in other literature issued by other vendor manuals in the owner's kit.

### Product Safety Decals

The decals below are used on the Hud-Son Saw Mills to identify warnings and prohibited actions. It is very important that you understand the meaning of the decals for your safety and the safety of others. Decals are to be replaced if worn or illegible.

**CAUTION** - Be EXTRA careful around these areas, unsafe practices may cause personnel injury or damage.

**DANGER** - Be careful around any rotating parts, they may cause personnel injury or damage.

**DANGER** - Be sure to be very cautious and alert, these areas may cause personnel injury or damage.

**CAUTION** - Operating equipment without guards may cause personnel injury or damage.

**BLADE LUBE TANK** - Be sure to use the correct lubrication, if incorrect lube is used it may cause personnel injury or damage.

**NOTICE** - Please remember to send in warranty card and information.

**CAUTION** - All debris need to be removed from machine before transporting, failure to do so may cause personnel injury or damage.



## ***Receiving and Unit Inspection***

Note: All equipment is assembled, tested and inspected before shipping. Damage can occur during transit, which could cause the unit to not operate correctly.

### ***Unpacking Unit***

1. Flat bed trailer delivery: remove straps or chains securing the unit.
2. Remove lag screws and strapping that secures the machine to the skid.

### ***Moving the Unit***

***(Forklift is needed for track units)***

1. Machine needs to be lifted at the lift point, see picture for points.
  - a. Use a safety device for lifting to avoid any damage/injury.
2. Move unit to operator's site, lower unit and remove unit from forks.



### ***Before operating the Hud-Son Saw Mill the following procedures need to be performed:***

1. Check oil and fuel levels
2. Check blade lubrication and hydraulic levels (if applicable)
  - 2-A Check blade lubrication

**DO NOT USE:** petroleum products, petroleum based products, flammable products, a vegetable oil based product. The above products mixed with water or straight will cause damage to your mill. The fluid will be slippery between the blade and wheel belting causing blade to come off.

**DO USE:** In the summer months use tap water. If there is a problem with pitch build up on the blade, add 1 oz. of dish soap or pinesol to 1 gallon of tap water. This will help keep the blade clean and less heat. In the Winter Months water will freeze in the lube tank. Use regular windshield washer fluid (usually blue in color) If there is a pitch build up problem add the 1 oz. of dish soap or pinesol.

Adjustment: Before starting the engine, adjust the flow of lube to the blade by adjusting the flow shut off valve so there is a constant drip. If more lube is necessary, continue to adjust the valve until the desired flow is acquired.
3. Be sure the blade is sharp and tight
4. Be sure all levers and switches are in the neutral/center position before starting the engine (if applicable)
5. Be sure all persons are clear of the equipment
6. Make sure the unit is level and stable.

### ***Start Engine Procedure***

1. Summer Use: Be sure to let the unit idle for at least 5 minutes before any use.
2. Winter Use: Be sure to let the unit idle for at least 15 minutes before any use.
3. If the unit has been sitting for a period of time, allow the unit to run long enough to have the oil do a complete circulation before use.

## **Steps for Setting-Up the Hud-Son Saw Mill**

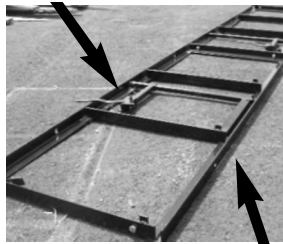
### **A. Machine Set-Up (ground track unit)**

1. For best results and easier set-up, the mill location should be level and free of obstructions.
2. A level cement pad is the best option, but square timbers also work well. You will need to support the track at each joint and under each cross member.
3. You will need to be sure that the mill is level from front to back and side to side. The better the mill is supported the better the mill work.
4. There should be a 4 ft. clear work area around the entire mill.

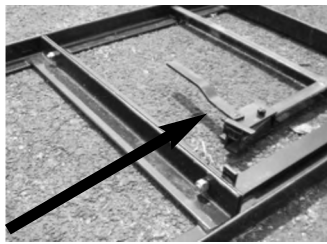
### **B. Welded Track Assembly**

1. Dogs needs to be facing in the same direction, the moveable dogs need to be on the same side of the track which is on the operator's side of the mill head.
2. There are additional holes in the track so that the dogs can be moved to different positions.
3. The tracks are bolted together using bolt and nuts. The Oscar 221 and 428 mills will have 2 bolt/nuts: the Oscar 330/236 and 52 mills will have 3 bolts/nuts. Line up the tracks so that the center holes align. Using the provided bolts put them through the holes and finger tighten the nuts. Adjust the track height so that the 2 pieces of track meet flush and level. Work one side then the other, once level has been achieved, check the track to see if it aligns vertically. If the track is not aligned correctly use a hammer to tap it into position. Never tap on vertical surface of track. Once this is accomplished tighten the bolts securely.

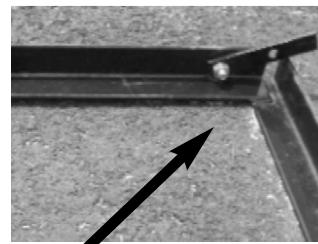
*Moveable dogs on one side*



*Track on level ground, free of obstructions*

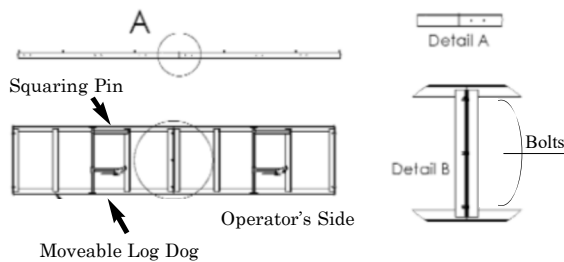


*Bolted together Track Flush & Level*



*Track Stops*

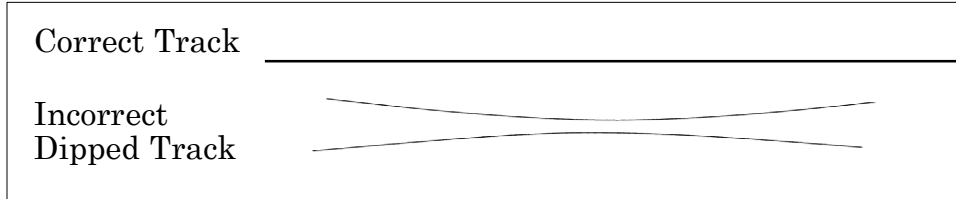
### **Set-Up and Operation**



**Correct Track Set-up**

4. The track comes with four track stop tabs. They consist of the track stop tab bolt and nut. Place the tracks stops in the four end corners of on the inside of the track. Place them on the inside of the track secure them into place with the bolt and nut. The trackstop tabs are placed at an angle over the track to prevent any further travel of the mill head.

- To saw a board accurately, the track needs to be straight and flat. To obtain this, use a string tied tight from end to end or a level. If the track/trailer has a crown or dip, you will not be able to saw a straight board.



**C. Machine Set-Up (trailer unit) 20' or 24' Torsion Axle Trailers, (330, 236, 36 Farm Boss, H360)**

- Set-up area should be relatively level and clear of debris. The head will need to roll down the track so be sure the area is free of obstructions.
- Lower the trailer jack and raise the jack until the coupler is free of the hitch. Once this is done remove the unit from the vehicle. Using the "T" handles, loosen the bolts and lower the front 2 legs.
- Do the same to lower back 2 legs, and level the trailer.
- Lower the center 2 legs last, the track should already be level.
- Once the head is unbolted from travel position, roll it down the track to be sure it is level. If your head rolls on its own you will need to adjust your leveling legs. Return the head to the center of the trailer and re-bolt or raise the center legs to lock head into place. Once the head is secure you can reset the leveling legs.  
**\*\*Always secure the head before re-leveling the trailer\*\***
- Once the trailer is level, the head should not roll on its own. If your trailer is not level, it will not saw your boards correctly. Refer to previous instructions for proper set-up.

*Correct trailer set up. All legs are level; head should not move on its own.*



**D. Setting Head on Track (If Applicable) Ground Models**

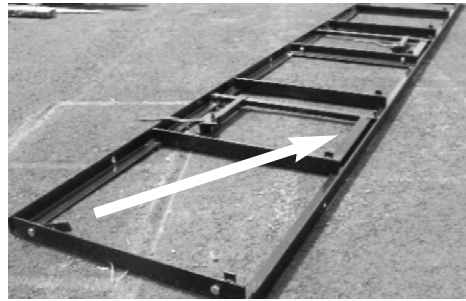
**Once your track is level, you are ready to set the head on the track. Once again, be sure the area is still free and clear of obstructions. You will want the head to roll freely down the track.**

- Install the head with operator's side on the same side as the moveable dog. The discharge side is the side with the squaring pins.
- Raise the head 3 inches and roll from one end to the other. The head should roll smoothly along the track. If the head "thumps" when it passes over the track joint, check to make sure the tracks are level. Re-level the track and try rolling the head again. Also be sure to watch the track as you roll the head, if the track moves, you will need to support the track in that area.

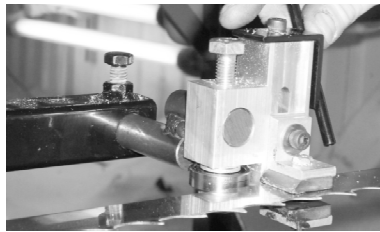




*Correct head placement; Operators side is on side with the scale stick.*



*Squaring arm on right, adjustable dog on left.*



*Pictured is a close-up of the guide  
It shows all the bolts and bearings that can possibly be adjusted. Note how the teeth are outside of the guide.*

## ***Set-Up and Operation***

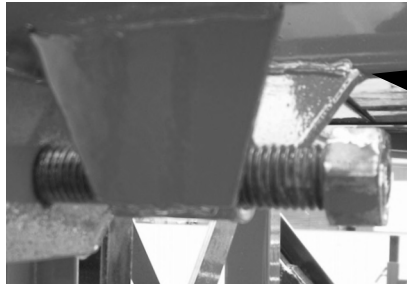
### ***E. Tensioning the Blade on all Models***

***NEVER tension your blade with the engine running. Your mill is shipped to you with minimal, if it is too loose it falls off during transit. If there is tension left on the blade for a period of time, it can cause flat spots in the bandwheel belt. After putting a new blade on, check tension after the first cut.***

***This will cause the blade to fall off the wheel. Always remember to de-tension your blade when you are done sawing for the day.***

1. Make sure blade is flush with back of bandwheel.
2. To tension or loosen the blade, see figure below.
3. Turn the adjusting bolt or stud, clockwise until 30-35 pounds of torque is achieved. The recommended tool for this is a torque wrench. By hand, rotate blade 3-4 full revolutions; this centers the blade on the wheels.
4. With gloves on, pull up on the blade at the center guard. Allow for no more than a ¼" movement up or down on the blade.
5. Blade guides must not be so tight they cause the blade to heat up. If this occurs re-adjust guides.
6. Perform a simple test call the "Flutter" test. Put the guards on and then run the engine at full RPM's (be sure the blade is not in a cut during this test) and watch the blade under the blade guard. The blade must run straight, if it does not, shut the engine down and apply more tension. Keep in mind that over tensioning will also cause the blade to flutter. You should have attained proper tension around 30-35 pounds.

7. A tensioned blade should come off the bottom of the band wheel and run straight across to the other band wheel, so there is NO sag in the blade between the two wheels.

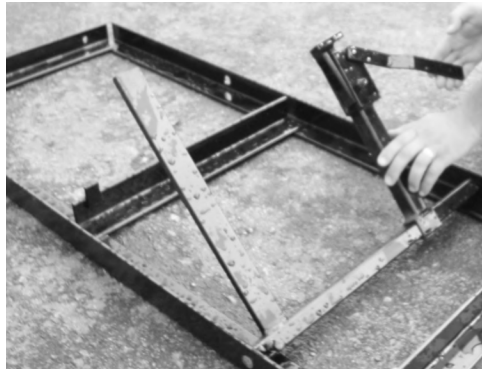


*Tension nut for  
larger units  
(330/336)  
1 3/8" nut size*

#### ***F Setting Logs***

***Once the track is set, the head is in place and the blade is tensioned correctly, you are almost ready to cut.***

1. Place the log determined by the mills size, on the center of the track. Using the log dogs secure the log to the track. Be sure to dog the log high enough (1/2" way up the log) to ensure the log does not move.



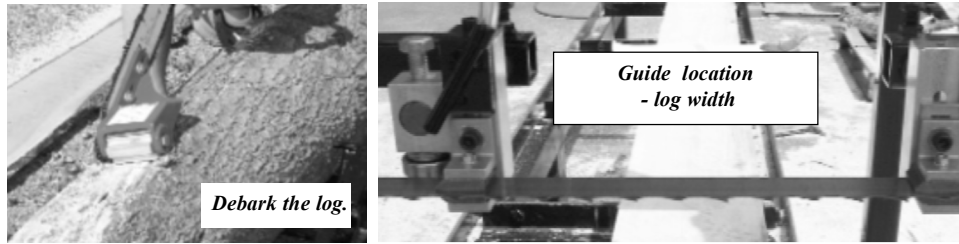
*Squaring Arm and Adjustable Dog*

*Use 2x4 method or wooden wedge for full 36" logs.  
If it is unstable to make your first cut.*

#### ***G. Getting Ready to Cut***

***Now is the time to debark or clean your log. This can be achieved by the simple chain-saw attachment, called a Log Debarker (available through Hud-Son Forest Equipment Inc.) or you can pressure wash or use whatever method available to remove any mud or bark from the logs. By debarking and cleaning your log it will extend the life of your blade.***

1. Adjust the Hud-Son guides so that they are slightly (no more than 2 inches) wider than the maximum width of the log.



*(Note: as you cut slabs, boards or squares you may need to adjust the guide to ensure the best performance and quality cuts)*

2. Find the top of the log with the blade. Remember, that you may have dogs or back stops in place so be sure these are clear when making the first cut. You will be removing the top portion of the log. (top slab)
3. Using the power winch lower your head down to the desired height and click the switch to the up position to set the head.
4. Start your engine, let it idle for at least 5 minutes. (Refer to the engine manual for proper engine maintenance)
5. With the engine in idle position, increase the throttle to start the blade. Sawing should always be done with the engine in full throttle.
6. Gently push the saw head through the log, pushing on the head frame. If the engine starts to labor, you are going to fast, slow down. Go slow through burls and knots as the engine may bog down through these parts of a log.
7. When you are at the end of the log, power down the engine, crank the head up so that will clear the log and roll back to the front of the log. For ease of operation, put the slabs on the operator's side of the mill, this way you will not have to dig through sawdust for your lumber.
8. You now have a flat surface on top of your log, remove the cheaters (if applicable), you will no longer need them, as long as the log dogs will hold the log in place.
9. Set your log dog assembly so that they are standing in the track. Turn the cut side of the log, using a cant hook,  $\frac{1}{4}$  of a turn. The flat side must be flush against the squaring pin to assure a square cant.
10. Adjust the log dog at an angle to the track so that the blade can pass over the top, but so that the dogs are effective in securing the log.
11. Once again, increase the engine throttle to start the blade, and saw another slab. You will repeat step 9 until your log is squared into a cant. You may now saw your dimensional lumber.



*Place flat side, flush against squaring pin to ensure a square cant.*



*Adjustable dog, set at an angle so that log can be sawed without interference.*

### ***H. Cutting Dimensional Lumber***

***You can cut down to a 1" thick bottom board. To achieve this you will use the moveable side of the dog and the short squaring pins welded in the track.***

1. You will need to determine the size lumber that can be cut and how many, then using the scale start sawing your lumber. Lower the blade to desired thickness and saw your board. Repeat this process until all lumber is cut.
2. You may need to turn your cant to make the desired lumber.

### ***I. Replacing the Blade***

***No matter how well you care for your blade, they will dull after time and need to be changed. Longevity of your blade depends on how well you maintain it.***

1. The engine needs to be stopped, turned off and the key removed, this ensures that the engine can not be accidentally turned back on. On engines with manual start, you will need to remove the spark plug wire prior to servicing. On electric motors a lockout/tagout should be used.
2. Loosen and remove retainer nuts so you can remove the outside and center guards on all models.
3. Loosen band blade tensioner bolt until adjusting bolt is flush with threaded plate.
4. With a gloved hand, put hand on the top of the band blade and push down. (Use extreme CAUTION, dull blades are still sharp and may be hot).
5. Remove band blade from both band wheels and take out of carriage.
6. Inspect new or sharpened blade, be sure blade teeth are facing in correct direction. Teeth should always point away from the operator. (Towards discharge chute). Be sure to wipe blade clean of all oily substance prior to installing. A clean, dry rag or cloth works best.
7. Starting from your stationary wheel set the blade on the wheel then thread through your guides. Work the blade over the tensioning wheel until the blade is set.
8. Lightly tension the blade to remove the slack, and then turn the wheel in the direction of travel (towards the operator) 3-4 rotations to be sure the blade is tracking properly on the bandwheel.
9. Once the new blade is tracking properly, replace the guards and re-tension the blade as previously stated.

### ***J. End of Processing Lumber***

1. Completely decrease engine throttle and turn engine switch to off position.
2. The blade will continue to turn automatically and will coast to a stop.
3. If you are done sawing for the day, de-tension the blade, so that you do not have flat spots. Lower the mill head so that the lift cable has slack.

### ***K. Blade Maintenance***

***Longevity of band blades depends on how well they are cared for. Using a lube tank, Log Debarker, band blade sharpener, tooth setter, all will help keep your blade in top condition. Be sure to clean your logs by using a pressure washer or debarker to keep them free of mud and debris. Refer to 2A on page 6***

### ***L. Blade suggestions***

1. Never force a dull blade, this will result in overheating of the blade and result in wavy lumber.
2. Overuse of a blade jeopardizes the ability of the saw blade to be re-sharpened.
3. A new blade may stretch after cutting and may have to be re-tensioned to assure quality lumber.
4. De-tension the band blade after each day of cutting.
5. Never operate the mill without the guards in place.

***The Hud-Son Forest Equipment, Inc sawmill comes with a band blade and we have an excellent re-sharpening program for your band blade.***

### ***M. Adjusting Sawmill Guides***

1. Purpose of the Guides  
Superior Hud-Son guide design. Supports on the top, bottom and back of the blade, where can the blade go? This guide design limits the chance of blade wander.  
The lower guide holds the blade up and decreases the chance of "diving".  
Most companies only use a top support.  
The closer to the log the guides are the better support the blade has as it cuts.
2. Adjusting the guides
  - Tools that will be needed:
    - 3/4" wrench
    - 3/4" socket
    - 9/16" wrench
    - 3/16" Allen wrench

All guides are aligned and set at the factory, but occasionally they get moved out of adjustment in shipping or after a period of usage. It is important that they be checked often for proper alignment and adjusted correctly. To adjust your guides correctly you must first tension the blade properly as previously described. A tensioned blade should come off the bottom of the band wheel and run straight across to the other, so there is NO sag between the two wheels.

3. Now that the blade is tight, slightly loosen the Allen head that holds the guide shoes, so that they slide up and down freely. Now loosen the bolt that fastens the aluminum guide bracket to the guide rod, so that the guide bracket can be moved and it can be rotated in either direction.
4. Set the guide bracket so that the back bearing is on the same plane as the blade, so that if the blade were to wander back it would hit the back bearing evenly across the middle of the roller. If the bearing needs to be adjusted up or down, loosen the bolt that holds it to the guide bracket and space it in either direction using the washers that are on either side of the bearings.
5. Once the bearing is set, position the guide bracket so that the bearing is 3/16" behind the back of the blade. Once the bearing is in position, tighten the bolt on top of the guide bracket in to place. Be sure the guide is 90° to the blade.
6. The guide shoes are to be set using a sheet of paper to gauge the spacing. Place the paper between the shoe and the blade, slide the shoe so that it is pinching paper and tighten the bolt so that the shoe is set in place. Do the same on the bottom of the blade. Note that you do not want the shoe to be pinching the blade so hard that it is prohibiting blade travel.
7. Make sure that all nuts and bolts are tightened firmly.

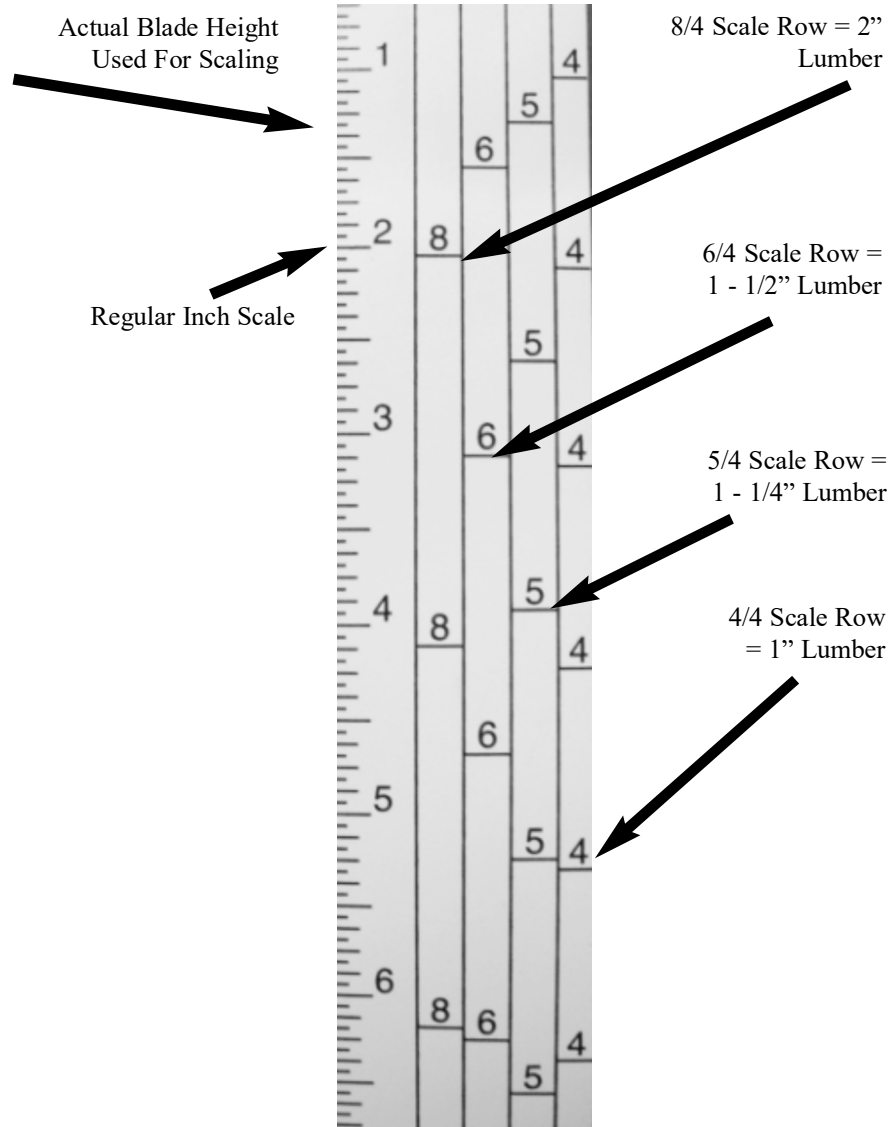
***N. Using the Lumber Scale***

1. All Hud-Son sawmills are equipped with a Lumber Scale. The scale is used to make the dimensioning process simple. The scale incorporates 4 separate scales with the blade kerf factored in for each increment.

Scale	Resulting Thickness
4/4	1"
5/4	1 - 1/4"
6/4	1 - 1/2"
8/4	2"

***Note:***

***The 1" standard ruler does NOT account for kerf. When using this scale be sure to plan on kerf. 1" increments will result in approximately a 7/8" end result, depending on what blade is being used.***



## ***OSCAR 330 PRO AND OSCAR 336 SAWMILLS***

### ***Installed with Adjustable Lift and Sight Gauge***

Your mill has been equipped with an adjustable lift and sight gauge for ease of use. Prior to using your mill be sure that all bolts and locks are securely in place on both the Winch Plate (Oscar-330 only) and Sight Gauge (both Oscar-330 and Oscar-236).

To adjust the Winch position of the Oscar-330 Pro:

**\*\*MAKE SURE THE HEAD IS COMPLETELY IN THE DOWN POSITION  
BEFORE ADJUSTING THE WINCH\*\***

The Oscar-330 Pro Winch Plate located at the operators side of the mill will have 2 positions for the Winch to lock in place, one at the top of the plate and the other at the bottom. Do not loosen bolts unless the head is completely lowered. To move the winch to a different position, first completely lower the mill head relieving any pressure from the winch. Once the pressure has been released loosen the winch bolts then remove the safety bolt completely. Move the winch to the desired position then reinstall the safety bolt. Finally retighten the winch bolts and safely test the winch.

To adjust the sight gauge on either the Oscar-330 Pro or Oscar-236:

First completely lower the mill head. Next loosen the Allen screws (2) on the sight gauge then move the sight gauge up or down to desired location. Note that the sight gage can be completely removed and flipped for greater height or depth if desired. Once positioned, retighten the Allen screw and test that the sight gauge is secure. Next the scale stick will have to be adjusted to the sight gauge. First loosen the bolts on the scale stick then move the scale stick until the 1 inch marking is level with the center marking on the sight gauge. Once in place retighten the scale stick and test that it is secure. Always set your sight glass and scale stick to 1 inch off deck (when the head is completely down).

### ***Transport Instructions***

#### ***Follow all the steps to safely transport the Hud-Son Saw Mill Trailer Model***

1. Lock head into travel position.
2. Raise extension legs and lock in upright positions.
3. Raise rear legs of frame and pin in raised position.
4. Raise jack to desired height, remove pin and rotate to horizontal position, hook hitch to vehicle. Plug in lights and brakes. Hook-up safety chains and break-away switch.  
(If applicable)
5. Lift front legs and lock in transport position.
6. Be sure to clean unit of all loose debris, including all bark, sawdust and dirt.



## ***Care and Maintenance***

***Hud-Son Saw Mills require a certain amount of care and maintenance, so that it may continue to perform at its best. If you are not confident in your ability to perform the maintenance that is required, please look into having a professional come in and perform the work for you.***

### ***Cleaning your Saw Mill***

- ✓ Using an air hose, blow off all loose debris that builds around the unit.
- ✓ Use extreme caution when cleaning the mechanism.
- ✓ Never use flammable or combustible materials to clean the mill.
- ✓ Be in a well ventilated area. Always wear protective equipment to prevent injury.
- ✓ Use proper procedure to dispose of waste materials.
- ✓ Wipe down the idler and pulley wheels using an air hose, brush or rag.
- ✓ Clean and inspect blade guides.

### ***Preventative Maintenance***

- ✓ For electrical engine follow the correct Lockout/Tagout procedures.
- ✓ Check for correct blade tension guaranteeing that 30-35 pounds of torque is on tensioning bolt/nut.
- ✓ Check blade tracking, a 1 - ¼" blade should be centered on band wheels.
- ✓ Check bearing, idler and pulley wheels for wear. Signs of wear are:
  - ✓ Excessive heat
  - ✓ Squeaking sounds
  - ✓ Looseness
- ✓ Grease idler, pulley wheels and bearings.
- ✓ Grease blade tensioner shaft.
- ✓ Grease the lift tubes.
- ✓ Check all belts for wear and to make sure the belt tension is "taut".  
Belt should have no more than ½" deflection.

**MAINTENANCE SCHEDULE CHART**  
**Service Recommendations for Hud-Son Sawmills**

Service Item	Daily	40 Hours	See Manual
Check Engine Oil Level	✓		
Check/Clean Engine Air Filter	✓		
Check Hydraulic Oil Level (fill 1" from top) if applicable	✓		
Clean Unit of Bark, Saw Dust, and other Debris	✓		
Lubricate Grease Fittings and Oil Points (see Diagram for locations)		✓	
Check Tire Pressure - Upon transport (if applicable)		✓	
Check Cylinders and Seals for Leakage	✓		
Check Feed Chains for tension (if applicable)	✓		
Clean Battery Connections		✓	
Check Wiring and Connections for Corrosion and Decay		✓	
Lubricate Chains (if applicable)		✓	
Check Blade Sharpness	✓		
Fuel - fill as needed	✓		
Blade Lubricant - fill as needed - <i>Refer to 2A on page 6</i>	✓		
Check hoses/gauges for damage, cracks, leakage (chaffing, dry rot, cracks, replace hoses if applicable)	✓		

*\* Change engine oil after 8 hours of operation on a new engine (break -in period)*

**CAUTION!**

*Maintenance Procedures requiring special training or tools should be performed by a trained technician.*

A routine inspection of the entire machine is encouraged. Check to see if all fittings are tight and secure. Make sure all nuts are tightened. Check to see any damage that may need to be repaired before further damage occurs. Routinely checking the equipment and proper maintenance will help in keeping the Hud-Son Saw Mill running to the best of its ability.

## ***Parts and Warranty***

### ***Mill Replacement Parts***

***Out sourced components will be warranted by the respective company for a period equal to the warranty in place at the time of shipping, as shown below from date of purchase.***

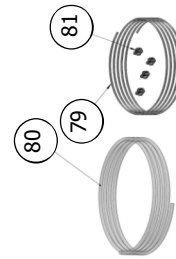
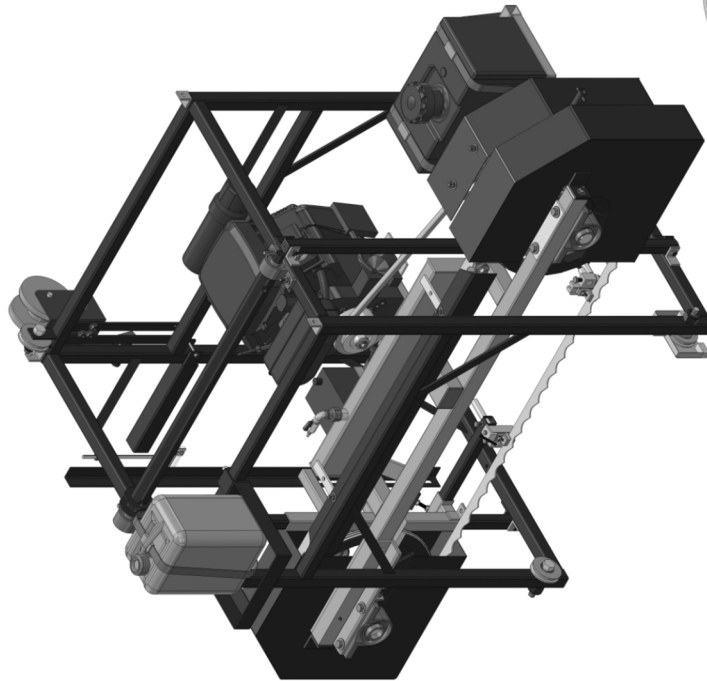
Description	Part Number	Warranty
Gasoline Engine		See Engine Manufacturer's Manual for Warranty
Electric Motor		1 Years - call your servicing Hud-Son Dealer.
1.5" Pillow Block Bearing,	BEA-01-24	6 Years - call your servicing Hud-Son Dealer.
Drive Belt	BEL-01-24, BEL-02-58-077, BEL-02-58-085, BEL-02-58-092	1 Year - call your servicing Hud-Son Dealer.
Rubber Band Wheel Tire	BEL-02-58-56.5	1 Year - call your servicing Hud-Son Dealer.
Urethane Band Wheel Tire	BEL-04-58-56.5	1 Year Defect - Not Melted
Tapper Lock, SK Bushing	BUS-01-24-44	1 Year
Drive Belt Tensioner (Idler Pulley)	WHE-03-06-48-1250	1 Year
Guide Assembly, Left/Right (see breakdown for parts list)	BLG-02-01	30 Days Call your servicing Hud-Son Dealer.
Scale Sticker	DEC-36-01	1 Year
Site Glass Assembly	KIT-001	1 Year
Cable Lift Kit Assembly	CAB-01-0532A	1 Year
Band Blade	BLA-167-20 (BLA-LENGTH-WIDTH IN 16THS)	No Warranty
1 -1/2" Shaft	SHA-01-12.5 (SHA-01-LENGTH IN INCHES)	6 Years - Call your servicing Hud-Son Dealer

Lift Tubes	TUB-20-XXX (XXX=LENGTH IN INCHES)	2 Years
Bolt for Track Wheel	HAR-12-12-64	2 Years - call your servicing Hud-Son Dealer.
Track Sections	TE-30/36	3 Year - call your servicing Hud-Son Dealer.
Axles (Trailer Models)		1 Year - call your servicing Hud-Son Dealer.
Winch	WIN-01-2000, WIN-02-2500 (ELECTRIC)	1 Years - call your servicing Hud-Son Dealer.
Winch Switch	ELE-08-01-E	1 Years - call your servicing Hud-Son Dealer.
Winch Solenoid	ELE-08-02-A	1 Years - call your servicing Hud-Son Dealer.
Clutch	CLU-02-16	30 days - call your servicing Hud-Son Dealer.
Band Wheel	WHE-02-44-288	1 Year - call your servicing Hud-Son Dealer.
Log Dog w/Back Stop	Dog 30/36	2 Years - call your servicing Hud-Son Dealer.
Log Dog Only	Dog Only 30/36	2 Years - call your servicing Hud-Son Dealer.
Track Wheel w/Replacement Bearing	WHE-40-12-53	2 Years - call your servicing Hud-Son Dealer.
Replacement Bearing for Track Wheel	BEA-03-12-24T	2 Years - call your servicing Hud-Son Dealer.
Pulley for Lift Cable	CAB-01-0532	1 Year - call your servicing Hud-Son Dealer.
Guide Pins	DH-1098-2	2 Years - call your servicing Hud-Son Dealer.
Bolt on Lube Tank	MIL-07-001	1 Year - call your servicing Hud-Son Dealer.

## Oscar 330 Pro Sawmill

NOTE

- 5/32" CABLE
- 20' ON WINCH SPOOL
- TWO 9' SECTIONS ROUTED AROUND LIFT BALE AND THROUGH MILL HEAD
- 1/4" LUBE LINE
- 3' FROM BUILT IN LUBE TANK TO LUBE BRACKET ON BLADE GUIDE
- 4' FROM 2.5 GALLON LUBE TANK TO BUILT IN LUBE TANK ON MILL HEAD



## Oscar 330 Pro Mill Parts List

Item No	Description	Part Number	Qty
1	Oscar 236 pro cage weldment	MIL-02-236	1
2	LIFT TUBE	TUB-20-56	2
3	OSCAR HEAD WELDMENT	MIL-01-236	1
4	3/8 ZHN	HAR-25-06	18
5	1 1/2" Angle Bracket w/Hole	SS0012	7
6	BATTERY BOX		1
7	TENSIONER BOLT ASSEMBLY	MIL-06-3036	1
8	ENGINE MOUNT BRACKET	SS0024	2
9	LUBE FILL PORT	OSC-40034	1
10	LUBE PORT	OSC-40035	1
11	"KEY SWITCH/SOLENOID MOUNTING PLATE"	UNI-70037	1
12	3/8-18 X 1 PHB	HAR-05-06-16	3
13	1/2 PHNN	HAR-30-08	4
14	ANGLE SIDE RHS	OSC-40010-1	1
15	ANGLE POCKET RHS	OSC-4011-1	1
16	BOTTOM PLATE RHS	OSC-40012-1	1
17	SHORT ANGLE SUPPORT	OSC-40013-1	1
18	1 1/4" CAP PLUG	COU-05-001	1
19	BLACK EPA FUEL TANK	TAN-01-05	1
20	ZERK FITTING	FIT-04-0	4
21	1.5" PILLOW BLOCK BEARING	BEA-01-24	4
22	LONG SLIDE TUBE ASSEMBLY	TUB-20-35	1
23	SOLENOID COVER	MIL-10-236-004	1
24	1" PILLOW BLOCK BEARING	BEA-01-16	2
25	OSC 236 LIFT BALE ASSEMBLY	MIL-05-236	1
26	1 1/2" X 12 1/2" KEYED SHAFT	SHA-01-12.5	2
27	SHORT SLIDE BAR WELDMENT	TUB-20-09	1
28	230 CCA BATTERY	BAT-02-230	1
29	WINCH SOLENOID	ELE-08-02-A	1
30	3/4 ZFW	HAR-50-12-2000-063	4
31	TRACK WHEEL SHOULDER BOLT	HAR-12-12-64	4
32	TRACK WHEEL	WHE-04-12-53	4
33	KEY SWITCH	ELE-08-02-A	1

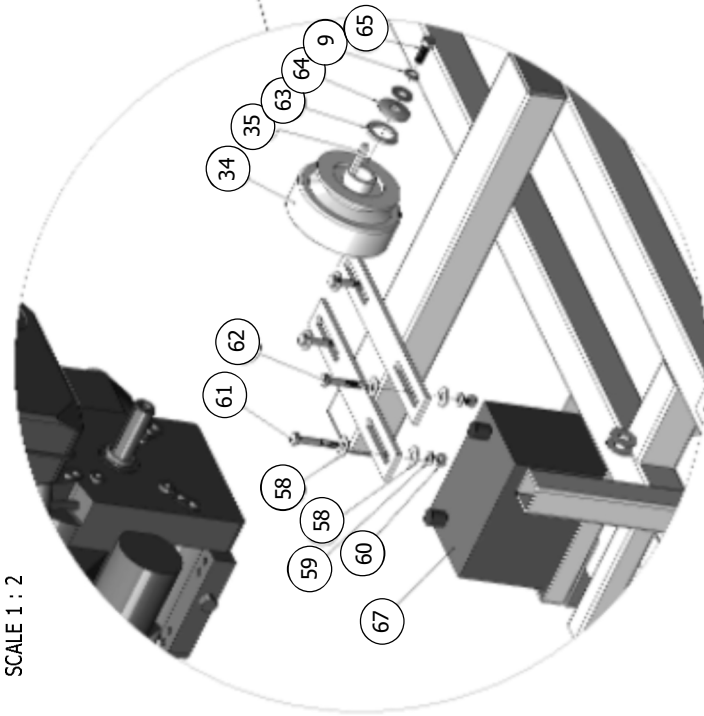
34	T HANDLE ASSEMBLY	MIL-10-0000-002	1
35	18" SHEAVE W/RED PAINT	WHE-02-44-288	2
36	B-CROWN TOP CLEAR	BEL-04-58-056.5	2
37	Q BUSHING BOLT	HAR-05-04-32	9
38	Q BUSHING FOR SHEAVES	BUS-01-24-256	3
39	3/8 X 3/8 X 3 KEY STOCK	KEY-01-06-48	2
40	3/8 X 3/8 X 2 KEYSTOCK	KEY-01-06-32	1
41	TANK STRAP	ACC-01-01	2
42	BRIGGS AND STRATTON ENGINE	ENG-01-23, ENG-01-16	1
43	CLUTCH	CLU-02-16	1
44	1/4 X 1/4 X 2 KEY STOCK	KEY-01-04-32	1
45	B85 BELT	BEL-01-58-85	1
46	2 X 3 END CAP	CAP-02-03	2
47	1" SQUARE CAP PLUG	CAP-01-01	2
48	GUIDE PIN	MIL-10-0000-001	2
49	OSCAR 30/36 BLADE GUARD	MIL-03-3036-01	2
50	DRIVE BELT GUARD	MIL-03-3036-03	1
51	EXTENSION HANDLE ASSEMBLY	MIL-10-3036-003	1
52	BRIGGS MUFFLER	EXH-01-23H, EXH-01-16H	1
53	Saw Blade Guard "HUD-SON"	MIL-03-3036-02	1
54	SITE GLASS ASSEMBLY	KIT-001	1
55	ADJUSTABLE SCALE STICK	MIL-04-3036	1
56	MINI-VALVE	FIT-03-03-04	2
57	BARB FITTING	FIT-03-01-04	2
58	90 DEGREE PLASTIC FITTING	FIT-03-02-04	2
59	1/2-18 X 2 1/2 ZHB	HAR-01-08-40	2
60	CABLE PULLEY - 00158	WHE-01-08-24-445	2
61	OPERATORS MANUAL TUBE	TAN-03-001	1
62	3/8 Z SW	HAR-56-06-680-094	13
63	3/8-18 X 3 Z HB	HAR-01-06-48	2
64	Simplified Blade Guide RHS Assy	BLG-02-01	1
65	3/8 N FW	HAR-52-06-1000-063	5
66	16" SHEAVE	WHE-02-44-256	1
67	1/2 ZHN	HAR-25-08	16
68	167"X 1 1/4" BAND BLADE	BLA-01-167-20	1

69	"SIMPLIFIED BLADE GUIDE LHS ASSEMBLY"	BLG-02-01	1
70	1/2-18 X 4 Z EYEBOLT	HAR-09-06-64	2
71	1/2 Z FW	HAR-50-08-1250-063	16
72	1/2 ZSW	HAR-56-08-1250-063	8
73	1/2-18 X 2 1/4 X 1 1/2 ZHB	HAR-02-08-36	4
74	1/2-18 X 4 1/2 X 1 1/2 ZHB	HAR-02-08-70	4
75	ELECTRIC WINCH	WIN-02-2500	1
76	5/16 Z FW	HAR-50-05-875-063	12
77	5/16 Z SW	HAR-56-05-586-078	6
78	5/16 ZHN	HAR-25-05	6
79	5/16-18 X 2 1/4 X 7/8 ZHB	HAR-02-05-36	1
80	5/16-18 X 1 ZHB	HAR-01-05-16	1
81	3/8-18 X 1 ZHB	HAR-01-06-16	11
82	5/16-18 X 2 X 7/8 ZHB	HAR-02-05-32	2
83	5/16-18 X 1 3/4 X 7/8 ZHB	HAR-02-05-28	2
84	1 Z NFW	HAR-55-16-1500-063	1
85	3/8 X 1 1/2 Z SER. WASHER	HAR-53-06-1500-125	1
86	3/8-24 X 1 ZHB	HAR-03-06-16	1
87	Mill Handle for Switch	MIL-08-3036	1
88	1/4-20 Z SERRATED HFN	HAR-31-04	1
89	Tube Plug 2x2	CAP-02-02	1
90	Switch, Toggle mom-off-mom, sealed	ELE-08-01-E	1
91	Switch Nut 15/32-32	Comes With Switch	1
92	Switch Boot	ELE-08-10-01	1
93	1/4 Z FW	HAR-50-04-625-063	1
94	1/4-18 X 2 1/2 X 3/4 ZHB	HAR-02-04-40	1
95	LUBE HOSE BRACKET	BLG-01-03	1
96	1/4-20 X 1/2 ZHB	HAR-01-04-08	1
97	LUBE HOSE	HOS-02-04	1
98	Wire Rope Clamp 1/8"	CLA-04-02	4
99	Cable, 5/32	CAB-01-0532	1
100	Washer Nylon 1/2 X 1.25 X .062	HAR-52-08-1250-062	4
101	Track Sweep Assembly	MIL-09-000	2
102	Sweep Rod	MIL-10-009	2
103	BOLT ON LUBE TANK BRACKET	MIL-07-001	1
104	2.5 GALLON LUBE TANK	TAN-01-2.5	1
105	LUBE TANK FITTING	FIT-03-04-04	1
106	TANK STRAP	ACC-01-01	1
107	PILLOW BLOCK SHIM	MIL-10-010	1
108	3/8-18 X 1 1/4 PHB	HAR-05-06-20	4
109	LUBE TANK	MIL-07-3036	1
110	3/8 Z FW	HAR-50-06-1000-063	19

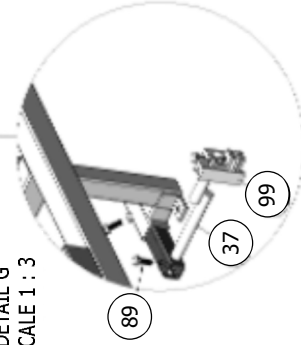


OSCAR 330 PRO EXPLODED ENGINE AREA VIEW  
WITH PART IDENTIFICATION

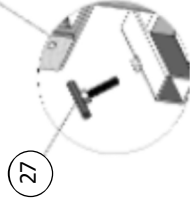
DETAIL E  
SCALE 1 : 2

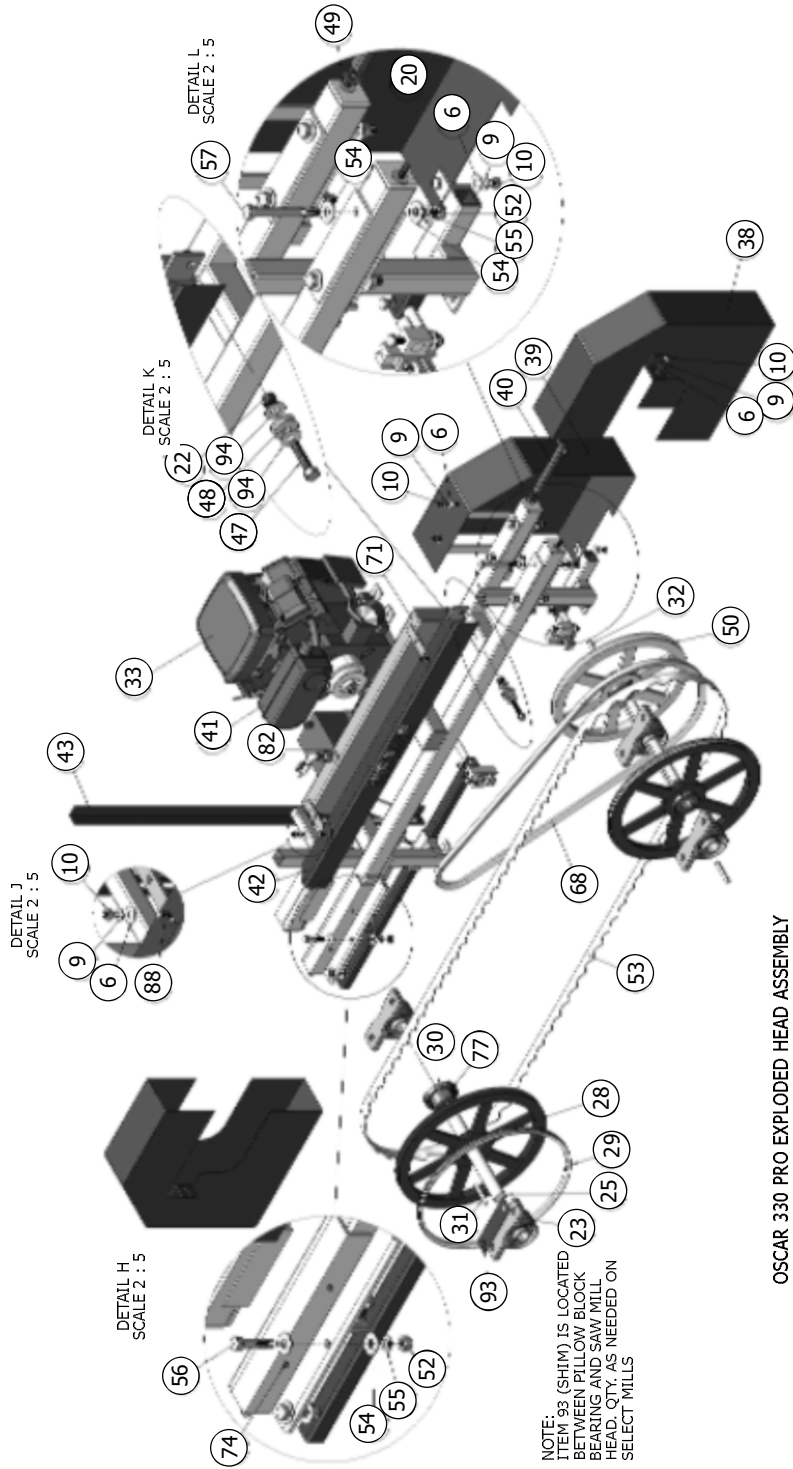


DETAIL G  
SCALE 1 : 3

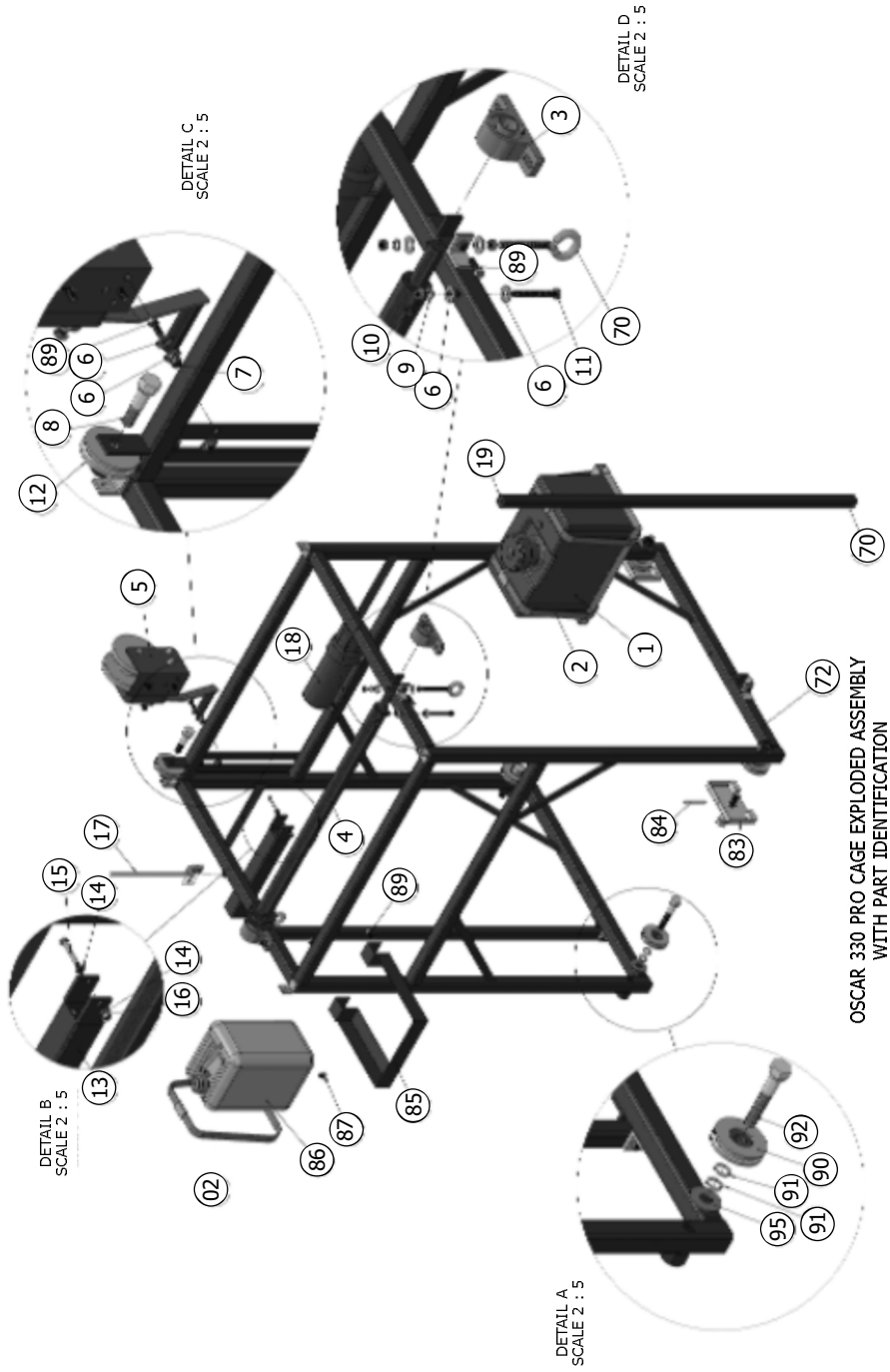


DETAIL F  
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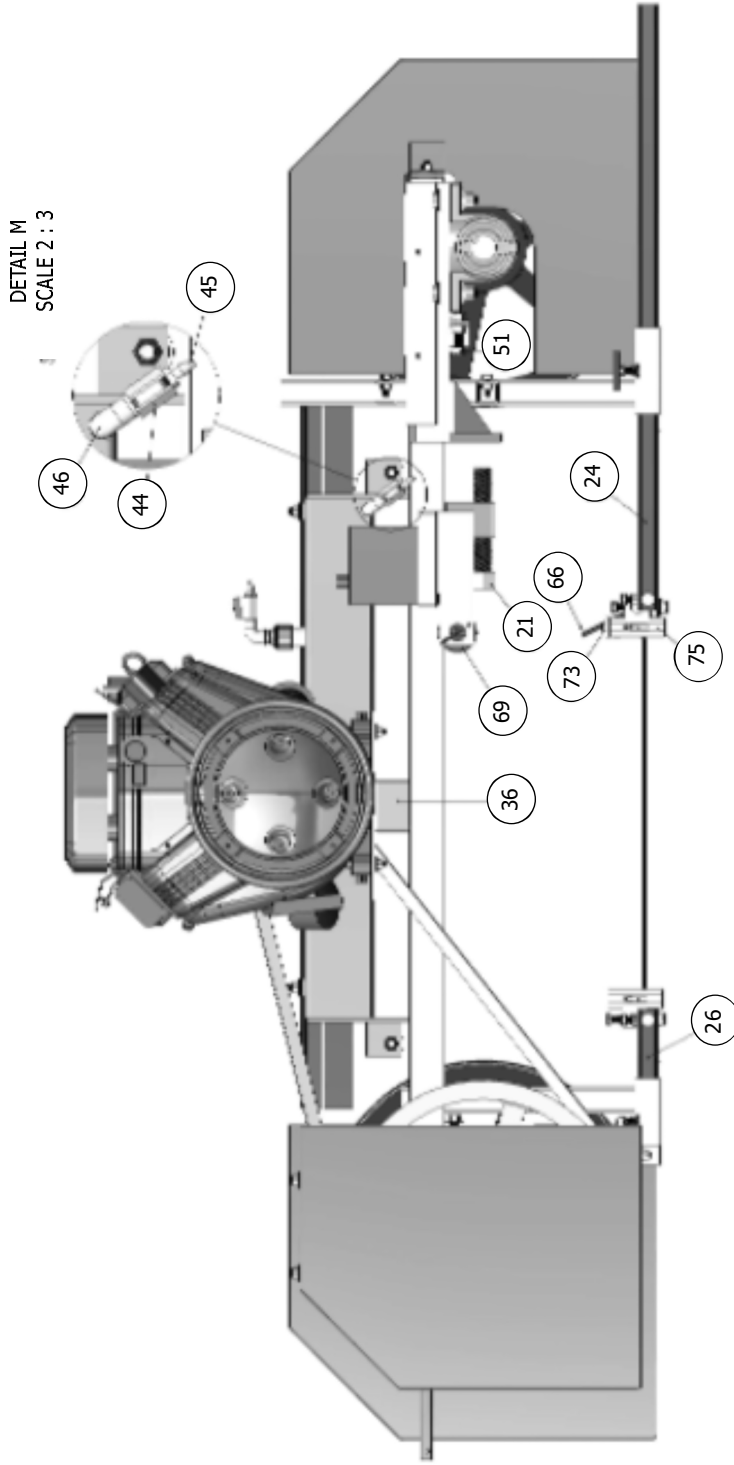




OSCAR 330 PRO EXPLODED HEAD ASSEMBLY  
WITH PART IDENTIFICATION



OSCAR 330 PRO AREA HEAD VIEW  
WITH PART IDENTIFICATION



OSCAR 336 PRO EXPLODED HEAD ASSEMBLY  
WITH PART IDENTIFICATION

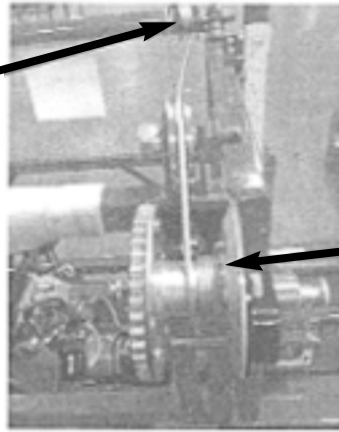
### OSCAR 330 PRO LIFT CABLE INSTALLATION INSTRUCTIONS

Your Oscar 330 Pro Saw Mill comes with a manual winch lift system. This system is spooled with a 5/32" steel cable that is used in combination with the winch to lift and lower the saw mill cutting head. The pictures below will help you in the event you need to re-install a cable.

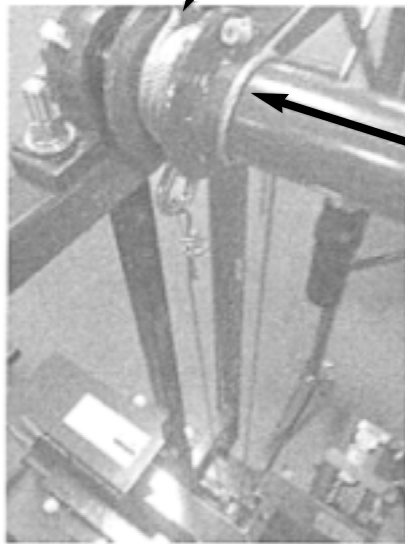
Material:

- All cable is 5/32" steel cable
- 130" of cable is installed on the winch and would around the lift bale at the time of delivery
- Two 86" sections of cable are spooled around the lift bale and then run through a pulley system on the mill head and back to an eye bolt located on the top side member of your saw mill

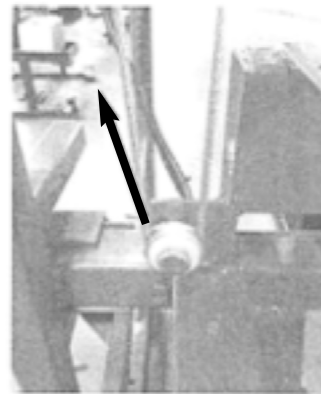
During initial installation cable is spooled once between the lift bale cable brackets completely from left to right and returned half way from right to left



Note that the cable coming from the winch comes from the top of the spool and runs over the tensioner pulley and underneath the lift bale and around in a counter clockwise direction when looking from the operator's side of the mill

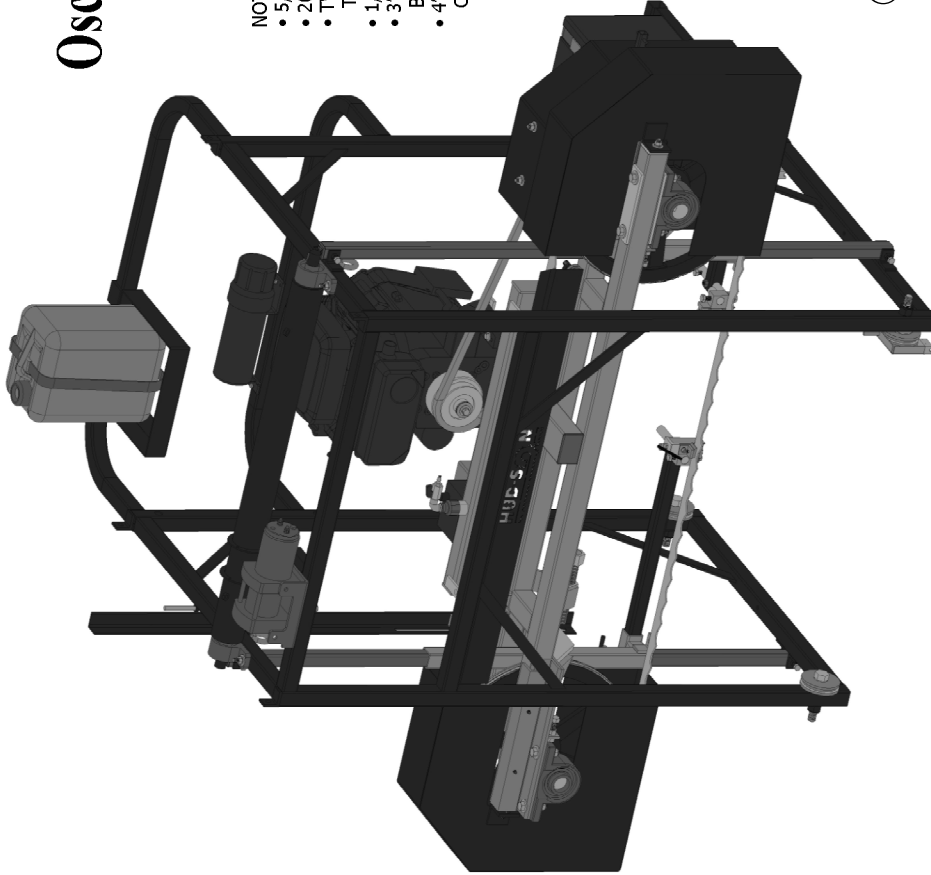


The lift bale cable is wound once in a counter clockwise direction around the lift tube and toward the inside of the cage. It is then run to the saw mill head pulley. (see fig. 2)



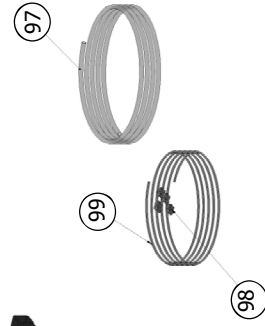
Note: Lift bale cable on the discharge side of the mill is wound around the lift bale in the same direction (CCW) and toward inside of the cage. Cable is run down around the pulley from the inside of the mill and up to the eye bolt on the top side of the mill.

# Oscar 336 Pro Sawmill



**NOTE**

- 5/32" CABLE
- 20' ON WINCH SPOOL
- TWO 9' SECTIONS ROUTED AROUND LIFT BAILE AND THROUGH MILL HEAD
- 1/4" LUBE LINE
- 3' FROM BUILT IN LUBE TANK TO LUBE BRACKET ON BLADE GUIDE
- 4' FROM 2.5 GALLON LUBE TANK TO BUILT IN LUBE TANK ON MILL HEAD



## Oscar 336 Pro Mill Parts List

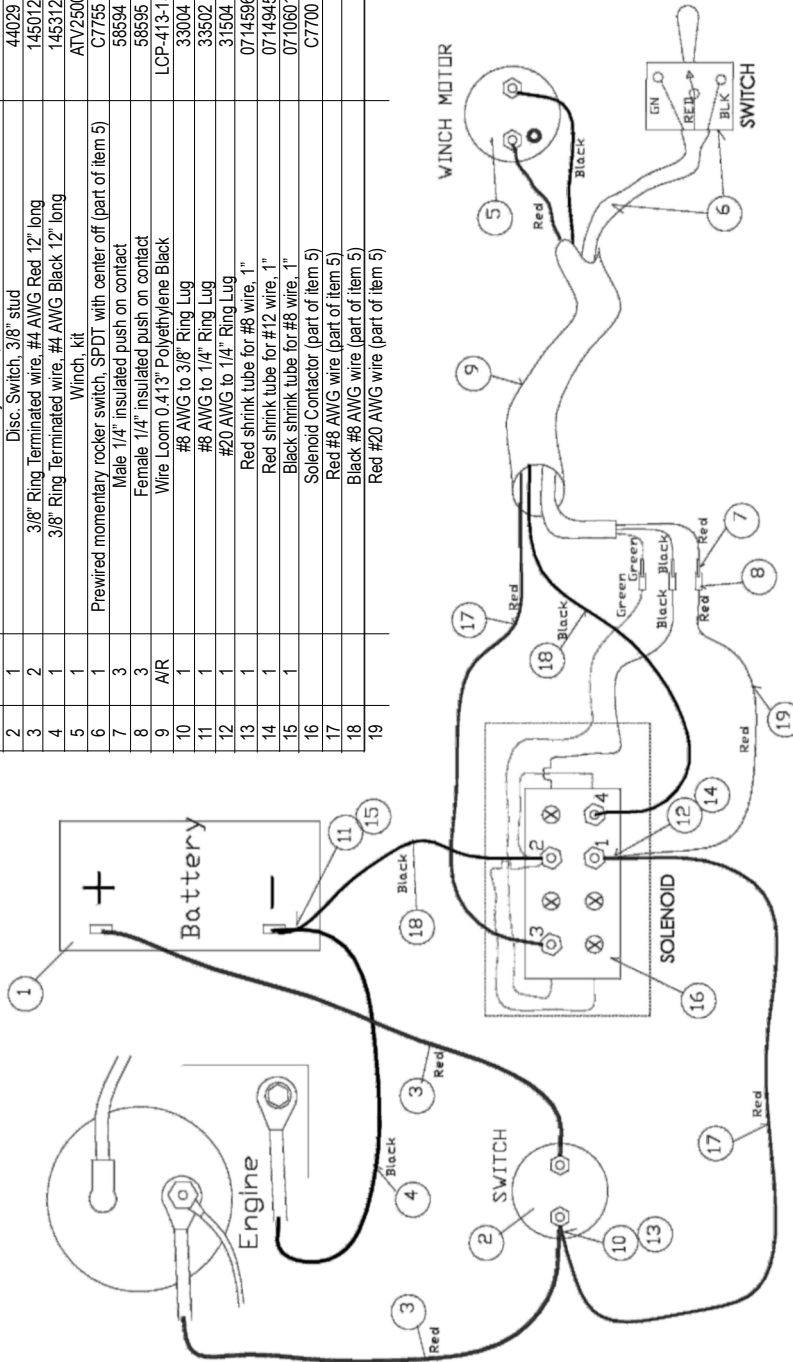
Item No	Part No	Description	Qty
1	071025BE	BLACK EPA FUEL TANK	1
2	HOU0279	TANK STRAP	4
3	UCP205-10B	1" PILLOW BLOCK BEARING	2
4	LIFT BALE-330	OSCAR 30 CABLE LIFT TUBE	1
5	T2000	Brake Winch 1500	1
6	F-93392	3/8 Z FW	24
7	F-59758	3/8 ZHNN	3
8	976-026	WINCH SHOULDER BOLT	1
9	F-93480	3/8 Z SW	14
10	F-58952	3/8 ZHN	18
11	13818	3/8-18 X 3 Z HB	2
12	976-019	TRACK WHEEL	1
13	O30 O36-011-00-1	Mill Handle for Switch	1
14	F-93368	1/4 Z FW	2
15	F-42808	1/4-18 X 2 1/2 X 3/4 ZHB	1
16	F-59756	1/4 ZHN	1
17	UG-100	SITE GLASS ASSEMBLY	1
18	067670	OPERATORS MANUAL TUBE	1
19	FP-201	1" SQUARE CAP PLUG	2
20	F-42864	3/8-18 X 1 1/4 PHB	4
21	O30-002-25	TENSIONER BOLT ASSEMBLY	1
22	F-59760	1/2 PHNN	2
23	UCP208-24B	1.5" PILLOW BLOCK BEARING	4
24	O30-003-02	SHORT SLIDE BAR WELDMENT	1
25	SHAFT-12.5-CG	1 1/2" X 12 1/2" KEYED SHAFT	2
26	O30-003-01	SHORT SLIDE BAR WELDMENT	1
27	DH-1112	T HANDLE ASSEMBLY	1
28	1B184SK	18" SHEAVE W/RED PAINT	2
29	HF-56.5	B-CROWN TOP CLEAR	2
30	SK-1-1/2	Q BUSHING FOR SHEAVES	3
31	FW-7269	3/8 X 3/8 X 3 KEY STOCK	2
32	FW-6797	3/8 X 3/8 X 2 KEYSTOCK	1
33	ENG-01-23, ENG-01-16	BRIGGS AND STRATTON ENGINE	1

34	5354360000	CLUTCH	1
35	FW-8006	1/4 X 1/4 X 2 KEY STOCK	1
36	608567AB	2 X 3 END CAP	2
37	DH-1098-Z	GUIDE PIN	2
38	DH-1053-B	OSCAR 30/36 BLADE GUARD	2
39	DH-1052	DRIVE BELT GUARD	1
40	O30-005-01	EXTENSION HANDLE ASSEMBLY	1
41	80796516HP	BRIGGS MUFFLER	1
42	DH-2500	Saw Blade Guard "HUD-SON"	1
43	O36-002-15	ADJUSTABLE SCALE STICK	1
44	0427029	MINI-VALVE	2
45	AP012518SA25N	BARB FITTING	2
46	AP03518MFE518N	90 DEGREE PLASTIC FITTING	2
47	F-42927	1/2-18 X 2 1/2 ZHB	2
48	976-004	CABLE PULLEY - 00158	2
49	91877	3/8 N FW	8
50	1B160SK	16" SHEAVE	1
51	F-45066	3/8X2	4
52	F-58954	1/2 ZHN	14
53	WM167	167"X 1 1/4" BAND BLADE	1
54	F-93372	1/2 Z FW	16
55	F-93482	1/2 ZSW	8
56	13212	1/2-18 X 2 1/4 X 1 1/2 ZHB	4
57	13221	1/2-18 X 4 1/2 X 1 1/2 ZHB	4
58	F-93391	5/16 Z FW	8
59	F-93479	5/16 Z SW	4
60	F-58861	5/16 ZHN	4
61	F-42837	5/16-18 X 2 X 7/8 ZHB	2
62	F-42835	5/16-18 X 1 3/4 X 7/8 ZHB	2
63	FW-1581	1 Z NFW	1
64	410-803	3/8 X 1 1/2 Z SER. WASHER	1
65	17105	3/8-24 X 1 ZHB	1
66	DH-1007	LUBE HOSE BRACKET	1
67	8UIL	230 CCA BATTERY	1
68	B85	B85 BELT	1



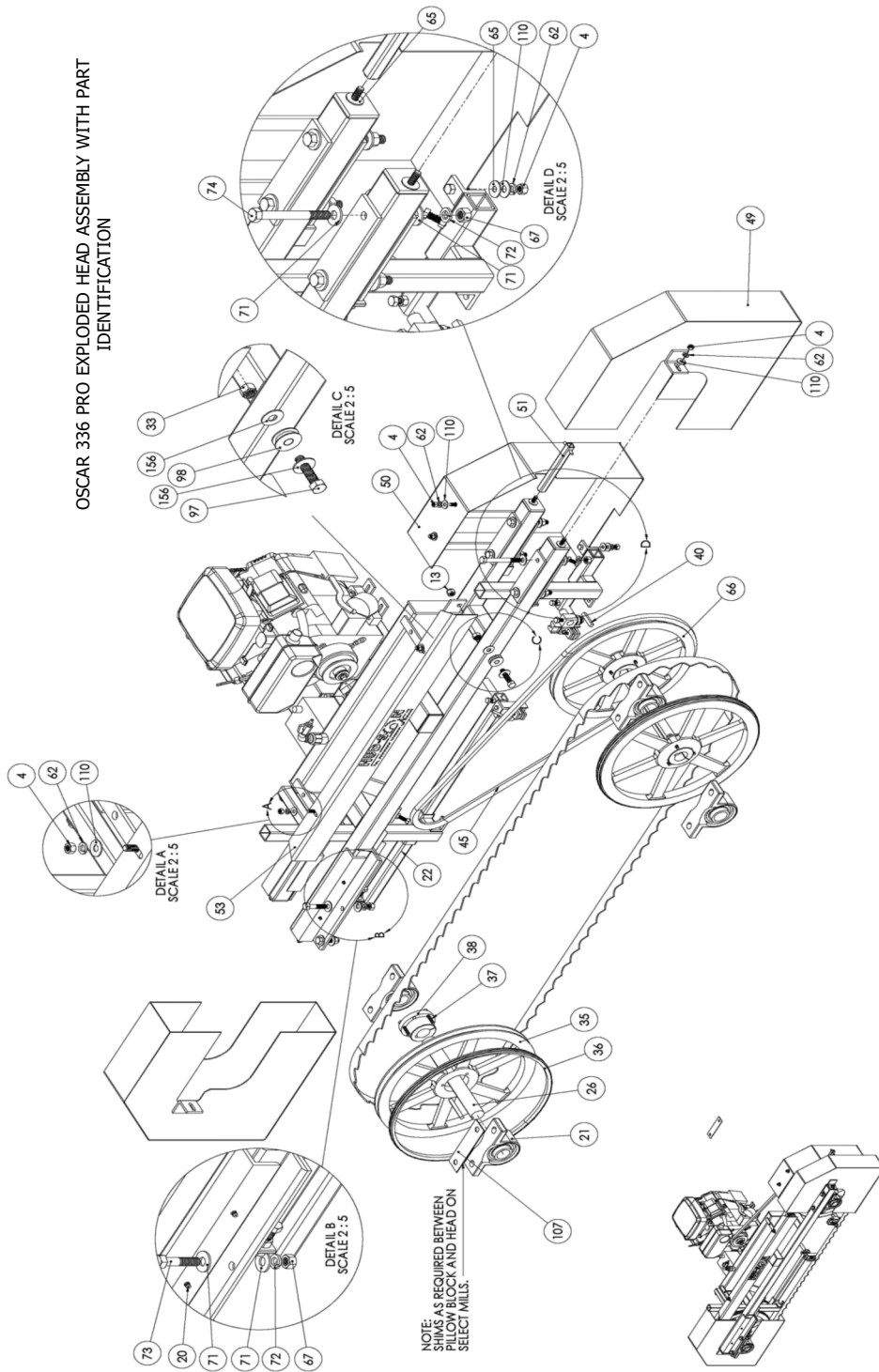
69	44075	KEY SWITCH	1
70	TUB-20-50	LIFT TUBE	2
71	MIL-07-3036	LUBE TANK	1
72	MIL-02-330	OSCAR 30 CAGE	1
73	F-42800	1/4-20 X 1/2 ZHB	1
74	F-58010	ZERK FITTING	4
75	976-072	SIMPLIFIED BLADE GUIDE LHS ASSEMBLY	1
77	SK-1-1/2	Q BUSHING BOLT	3
78	976-006	1/2-18 X 4 Z EYEBOLT	2
79	F-94854	Cable, 5/32	1
80	HOS-02-04-21	LUBE HOSE	1
81	CC-1/8	Wire Rope Clamp 1/8"	4
82	COU-05-001	1 1/4" CAP PLUG	1
83	MTS-10001	Track Sweep Assembly	2
84	MTS-4001	Sweep Rod	2
85	MIL-07-001	BOLT ON LUBE TANK BRACKET	1
86	XX	XXXX	1
87	07-276	LUBE TANK FITTING	1
88	F-42863-P	3/8-18 X 1 PHB	3
89	F-42863	3/8-18 X 1 ZHB	12
90	976-019	TW3 TRACK WHEEL	4
91	FW-6801	3/4 X 1 X 1/8 ZNFW	8
92	976-026	TRACK WHEEL SHOULDER BOLT	4
93	MIL-10-010	PILLOW BLOCK SHIM	1
94	11343-00644	Washer Nylon 1/2 X 1.25 X .062	4

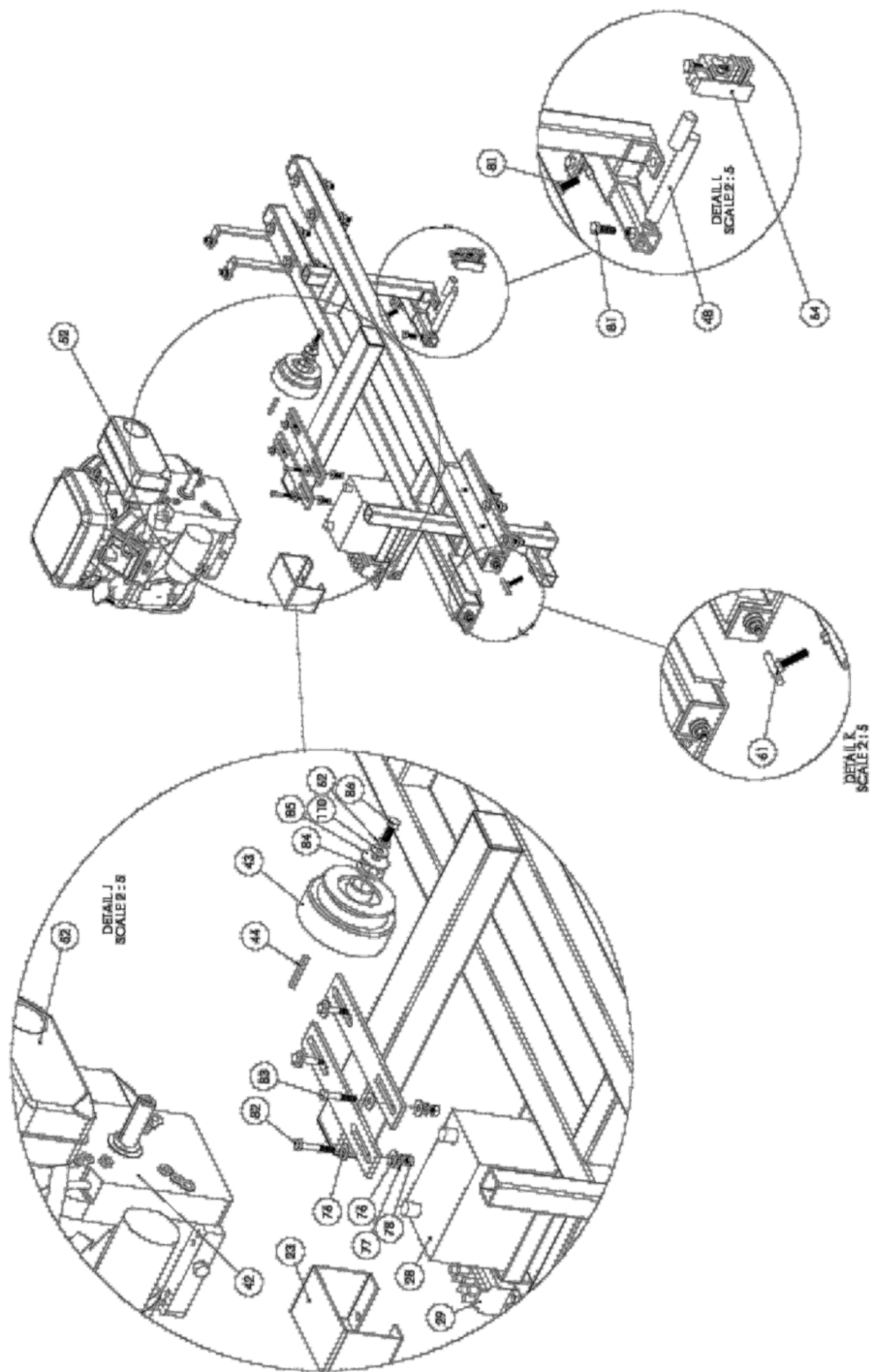
# Oscar 336 Wiring Diagram



Item	Qty	Description	Part #
1	1	Battery 12 volt, 230 CCA	U1L
2	1	Disc Switch, 3/8" stud	44029
3	2	3/8" Ring Terminated wire, #4 AWG Red 12" long	145012
4	1	3/8" Ring Terminated wire, #4 AWG Black 12" long	145312
5	1	Winch, kit	ATV2500
6	1	Prewired momentary rocker switch, SPDT with center off (part of item 5)	C7755
7	3	Male 1/4" insulated push on contact	58594
8	3	Female 1/4" insulated push on contact	58595
9	1	Wire Loom 0.413" Polyethylene Black	LCP-413-1500
10	1	#8 AWG to 3/8" Ring Lug	33004
11	1	#8 AWG to 1/4" Ring Lug	33502
12	1	#20 AWG to 1/4" Ring Lug	31504
13	1	Red shrink tube for #12 wire, 1"	0714596
14	1	Red shrink tube for #8 wire, 1"	0714945
15	1	Black shrink tube for #8 wire, 1"	0710601
16	1	Solenoid Contactor (part of item 5)	C7700
17	1	Red #8 AWG wire (part of item 5)	
18	1	Black #8 AWG wire (part of item 5)	
19	1	Red #20 AWG wire (part of item 5)	

OSCAR 336 PRO EXPLODED HEAD ASSEMBLY WITH PART IDENTIFICATION





## ***Parts and Warranty***

### ***Warranty:***

Warranty registration cards must be completed and returned to Hud-Son Forest Equipment, Inc. within 30 days of purchase. Failure to do will void the warranty!!

Warranty claims must be registered with the Dealer/Distributor, and defective parts must be returned to the Dealer/Distributor at the owner's expense. The Dealer/Distributor will assume cost of the shipping one way in regards to any warranty claim. Freight is standard ground. Any expedited services are at an additional charge and will be paid in full before shipping at the owner's expense. The shipping of warranty/parts out of the continental USA, will not be covered under warranty. The labor charge out of the continental USA is also not covered under warranty.

All mills have a 2 year warranty against manufactures defects.  
Excluding the H360, and Oscar 52, they have a 1 year warranty.

Fuel system problems caused by the failure to use fresh fuel (less than 30 days old) - Gummy deposits, varnish and/or corrosion due to old gas are not covered by warranty. Since we have no control over the quality of gasoline and we know it deteriorates with age, the warranty defines "fresh" fuel as less than 30 days old.

### ***Warranty Claim Procedure***

All warranty claims that are done in the field will be handled as follows:

1. Customer will call the Dealer/Distributor and acknowledge the problem.
2. If the problem can be solved in the field, new parts will be shipped, invoiced and paid for. A credit will be given once the old parts are returned, if covered by warranty.
3. If requested, parts to be replaced must be returned, at owner's expense within 30-days to receive credit.
4. If the problem is deemed to severe to be fixed in the field by the customer, then the customer must bring the saw mill, at the owner's expense, to the closest Hud-Son Dealer/Distributor for repair. If the Dealer/Distributor is not qualified to make the repairs, then the equipment must be returned to Hud-Son Forest Equipment, Inc at the customer's expense.
5. If the problem is deemed not to be a warranty problem, an invoice will follow for the parts that were replaced, as well as an invoice for any time spent on the mill by Hud-Son Forest Equipment, Inc staff and/or Dealer/Distributor staff.
6. Any modification to the band mill that is performed by any personnel other than Hud-Son Forest Equipment, Inc direct staff voids the warranty.

7. Any parts that are replaced without the discretion of the Dealer/Distributor voids the warranty on the part the customer is replacing and no reimbursement will be made.
8. Parts purchased by the customer from an outside source, without prior approval from Hud-Son Forest Equipment, Inc will NOT be reimbursed.

**ALWAYS CALL YOUR SERVICING DEALER FIRST!!**

Dealers/Distributors carry parts and are very knowledgeable with the inner workings of your sawmill. Remember that modifying your mill or using parts that are Not Hud-Son Forest Equipment Inc approved, can void your warranty.

CE Approved Models: European Mills

Warranty on Parts ONLY!! No warranty on labor or shipping.

Warranty/Service Information:

Please contact our warranty department with any issues or to reorder parts, at 315-896-4316 or 1-800-765-7297. Hours of operation are M-F 8:00 - 4:30 est.

**IF NOT IN THE CONTINENTAL USA - HUD-SON DOES NOT PAY  
FREIGHT OR SHIPPING ON WARRANTY OR LABOR.**

**DISPUTES**

**All disputes, claims and causes of action arising out of the delivery, use, or warranty claims for personal injury and or property damage must:**

1. Claimant must provide a written notice of the claim or dispute to the company (at the address below) at least 30 days after the claim arose prior to commencement of any action;
2. Company has 60 days to make a decision on the claim and will provide a written response to claimant;
3. No action may be commenced until after the company has provided its decision on the claim;
4. All claims against the company for any cause related to delivery, design defects, repairs, use of the equipment or warranty shall be filed in Supreme Court, Oneida County, State of New York. The parties may file for Arbitration in Oneida County New York after consent by both parties.
5. Construction and interpretation of this agreement and any and all claims shall be subject to the Laws of the State of New York.

6: The address for submission of claims is:

Hud-Son Forest Equipment  
PO Box 345  
8201 State Route 12  
Barneveld, NY 13304

7. Notices under this agreement must be in writing and sent by certified or registered mail;

<i><b>Problem</b></i>	<i><b>Cause</b></i>	<i><b>Solution</b></i>
Blade is Diving/Rising	Dull Blade RPM's Not High Enough Blade Not Tensioned Properly Sawing Soft Pitch Wood (Pitch Build-Up in Blade Gullets)	Sharpen or Replace Blade Saw at Full Throttle Check Torque on Tensioning Bolt (Perform "Flutter" Test) Use Lubricant on Blade <b>PETROLEUM PRODUCTS, MINERAL OIL OR VEGETABLE OIL SHOULD NOT BE USED ON OUR MILLS</b> Saw Tree from the Top to the Bottom (small end to wide end) Slow Down Reset Teeth to Proper Set
<i><b>Mill Sawing Hard</b></i>	RPM's Not High Enough on Engine Belt is Slipping Sawing Hardwood Dull Blade Bark or Sawdust Build-up on Wheels or Track	Always Saw at Full Throttle Adjust Belt Tension Slow Down your Sawing Speed Sharpen or Replace Blade Clean Wheels and Track
<i><b>Clutch Slipping</b></i>	Debris and/or Oil can cause slippage	Clean out clutch bell Inspect/repair springs and shoes
<i><b>Engine Powers Down (Losing RPM's)</b></i>	Pushing the Mill too Fast Dirty Air Filter Dull Blade	Slow Down your Sawing Speed Clean/Change Sharpen/Replace Blade
<i><b>Mill not Sawing Square</b></i>	Over Dogged Track Not Level & Square Cables are Out of Line Guides are Out of Adjustment Not Putting Flatside of Cant Flush with Squaring Post on the First Turn Bad Trolley Bearing	Loosen Dog Pressure Level Track Re-adjust Cables Re-Adjust Blade Guides Put Cant on Flatside, Flush with Squaring Post Replace Trolley Wheel
<i><b>Log Moves When Dogged</b></i>	Over Dogged, too Much Pressure on Dogs	Loosen Dog Pressure
<i><b>New Blade Will Not Cut</b></i>	Blade Could Be Turned Inside Out	Turn the Blade So That the Teeth are Pointing to the Discharge Direction
<i><b>Boards have Fine or Large Lines in them Every Several Inches in a Repeating Pattern</b></i>	A Tooth in the Blade is Out of Set	Reset Tooth in Blade

**800.765.SAWS • WWW.HUD-SON.COM**

Thank you for choosing



**Hud-Son Forest Equipment, Inc.**

**8201 State Rt. 12, PO Box 345 Barneveld, NY 13304**

We have an onsite technician available to answer any questions

**WWW.HUD-SON.COM**