

**H HUD-SON**  
FOREST EQUIPMENT  
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**H 360 SAWMILL OPERATOR'S MANUAL**

8201 STATE ROUTE 12 • PO BOX 345 • BARNEVELD, NY 13304

A N O T E F R O M H U D - S O N

Thank you for your purchase of a sawmill from Hud-Son Forest Equipment. We are pleased that you chose us as your supplier of your forestry equipment.

Hud-Son Forest Equipment has been in the forestry business since 1965 and prides itself on developing new and innovative products for the forestry business.

Our product line is always transforming so please check us out on the web at [www.hud-son.com](http://www.hud-son.com) for the up and coming developments we are making.

Should you have any questions with the setup of your mill or have any technical questions please feel free to contact our onsite technician Monday - Friday, 8 to 4:30 and Saturdays from 8 to noon eastern time at 800-765-7297. We are always available to our customers for any questions or concerns they may have about their equipment.

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# INTRODUCTION

## Purchaser Agreement

By accepting the delivery of your sawmill by Hud-Son Forest Equipment you agree that you will not modify your mill from it's original assembly. This will VOID any warranty from Hud-Son Forest Equipment.

Please fill out the information for quick reference:

|                         |
|-------------------------|
| Dealer: _____           |
| Phone Number: _____     |
| Address: _____<br>_____ |
| Purchase Date: _____    |
| Model: _____            |
| Serial Number: _____    |

This manual is filled with the latest information and specifications at the time of publication. We have the right to make changes as they are needed. Any of the changes in our product may cause a variation between the illustrations and explanations in the manual and the item that you have purchased.

## Safety Guidelines

The reason for the safety section is to inform the operators and maintenance personnel, the precautions that should be taken while operating or servicing the Hud-Son Mills. Please use good judgement and keep safety in mind when operating Hud-Son machinery. Please read and follow ALL the instructions in this manual before operating the Hud-Son Mill safely at all times. These instructions were produced for your benefit. Your ability to understand and follow the instructions is essential for the safe operation of this product. Always call your servicing dealer if you are in doubt before operation of any kind.

### General Safety Procedures

1 - Always wear safety glasses, ear protection, and gloves while operating or servicing the machine.



2 - Keep all body parts and foreign objects away from all moving parts. Do not reach into the machine while it is still operating. (Be Sure The Machine Is OFF.)

3 - Do not attempt to override any safety features on the machine.

4 - Inspect the machine before every use for wear, damage, and that it's functioning correctly. If the machine has been damaged or is not running correctly, DO NOT attempt to operate the machine. Repair or replace all parts when necessary.

5 - Do not wear loose clothing or jewelry while operating or servicing the machine.

6 - All replacement parts should be of the same specifications as the original parts on your Hud-Son machine.

7 - All guards and covers must be in place before operating the machine.

8 - Before starting the machine be sure that it is set up properly.

9 - DO NOT operate or service any machinery while under the influence of drugs or alcohol, while tired or if you are unable to control your movements.

10 - All worn or damaged decals should be replaced.

11 - Any modifications to the machine requires written approval from Hud-Son Forest Equipment.

12 - The sawmill should only be used when it is on level stable ground.

The safety rules are made for the benefit of the persons operating and servicing the machine, to prevent injury to oneself or others. Please review all setup and operating procedures before attempting to run the machine, whether covered in this manual or not, to ensure the safest operation of this product.

## CAUTION BEFORE, DURING AND AFTER OPERATION



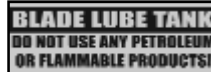
Check the engine compartment for sawdust and wood trash build up in and around the engine compartment and the exhaust area to prevent any possible fires from starting due to excessive build up. Always clean the sawdust out from under the machine after shut down and be sure there is no sawdust build up near or around the muffler area.

Hud-Son Forest Equipment is not liable for damage to property or personal injury due to the failure of any person and/or operator to follow the instructions and recommendations set forth in this manual or any other instructions or recommendations contained in other literature issued by other vendor manuals in the owner's kit.

### Product Safety Decals

The decals below are used on the Hud-Son Saw Mills to identify warnings and prohibited actions. It is very important that you understand the meaning of the decals for your safety and the safety of others. Decals are to be replaced if worn or illegible.

|  |  |
|--|--|
| <p><b>CAUTION</b> - Be EXTRA careful around these areas, unsafe practices may cause personnel injury or damage.</p> <p><b>DANGER</b> - Be careful around any rotating parts, they may cause personnel injury or damage.</p> <p><b>DANGER</b> - Be sure to be very cautious and alert, these areas may cause personnel injury or damage.</p> <p><b>CAUTION</b> - Operating equipment without guards may cause personnel injury or damage.</p> | <p><b>BLADE LUBE TANK</b> - Be sure to use the correct lubrication, if incorrect lube is used it may cause personnel injury or damage.</p> <p><b>NOTICE</b> - Please remember to send in warranty card and information.</p> <p><b>CAUTION</b> - All debris need to be removed from machine before transporting, failure to do so may cause personnel injury or damage.</p> <p><b>CAUTION FIRE HAZARD</b> - Keep all sawdust away from motor.</p> |
|--|--|



## Receiving and Unit Inspection

1 - Upon receiving your unit do a walk around and visual inspection of the unit. Make note of any damage and contact us immediately with any issue you may have. Note: Damage can occur during transit, which could cause the unit to not operate correctly.

## Unpacking Unit

- 1 - Flat bed trailer delivery: remove straps or chains securing the unit.
- 2 - Remove lag screws and strapping that secures the machine to the skid.

## Before operating the Hud-Son Saw Mill the following procedures need to be performed:

- 1 - Check oil and fuel levels
- 2 - Check blade lubrication and hydraulic levels (if applicable)

**DO NOT USE:** petroleum products, petroleum based products, flammable products, a vegetable oil based product. The above products mixed with water or straight will cause damage to your mill. The fluid will be slippery between the blade and wheel belting causing blade to come off.

**DO USE:** In The Summer Months tap water. If there is a problem with pitch build up on the blade, add 1 oz. of dish soap or pine sol to 1 gallon of tap water. This will help keep the blade clean and cooler.

In the Winter Months water will freeze in the lube tank. Use regular windshield

washer fluid (usually blue in color) If there is a pitch build up problem add the 1 oz. of dish soap or pinesol.

**Adjustment:** Before starting the engine, adjust the flow of lube to the blade by adjusting the flow shut off valve so there is a constant drip. If more lube is necessary, continue to adjust the valve until the desired flow is acquired.

- 3 - Be sure the blade is sharp and tight
- 4 - Be sure all levers and switches are in the neutral/center position before starting the engine (if applicable)
- 5 - Be sure all persons are clear of the equipment
- 6 - Make sure the unit is level and stable.

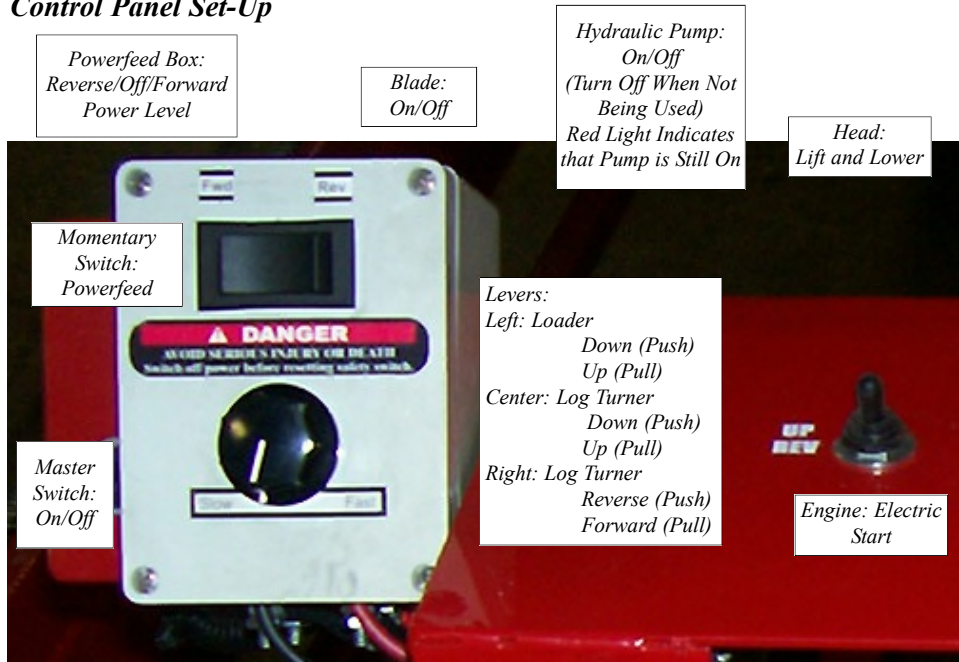
## Start Engine Procedure

- 1 - Summer Use: Be sure to let the unit idle for at least 5 minutes before any use.
- 2 - Winter Use: Be sure to let the unit idle for at least 15 minutes before any use.
- 3 - If the unit has been sitting for a period of time, allow the unit to run long enough to have the oil do a complete circulation before use.

## ***Log Specifications***

- 1) Can handle logs up to 36" in diameter
- 2) The logs can be from 18' (22' if 4' bed extension is added)

## Control Panel Set-Up



## Steps for Setting-Up the "H360" A Machine Set-Up

- Machine should be placed on a level and secure ground.
  - Rotate the towing jack to vertical position. Crank jack handle until the machine is lifted off the vehicle hitch. Unhook electrical/brake cable, towing chain and break away switch. Unit is now completely unhooked from vehicle.
  - Lower all 6 legs on frame. The legs should set securely on the ground. Level the unit using the legs and the jack, lock the legs into place once level.
  - Start the engine (use the Start Engine procedure). Let engine warm up.
- B. Fenders**
- Both Fenders need to be removed

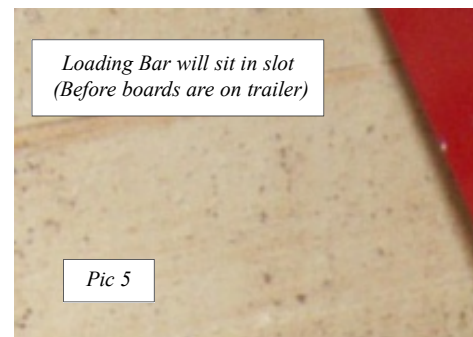
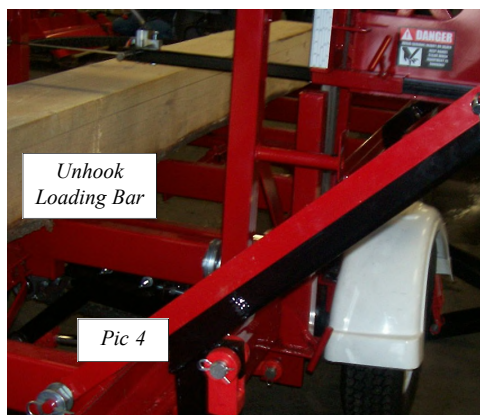
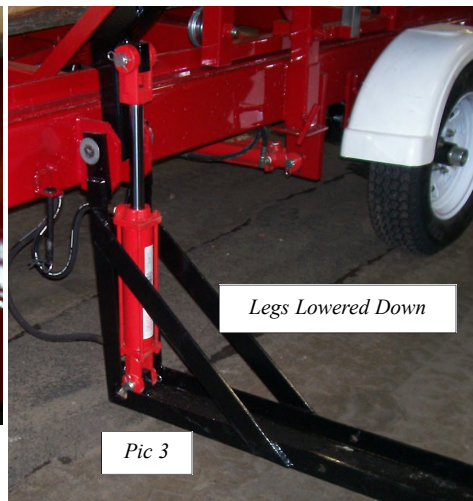
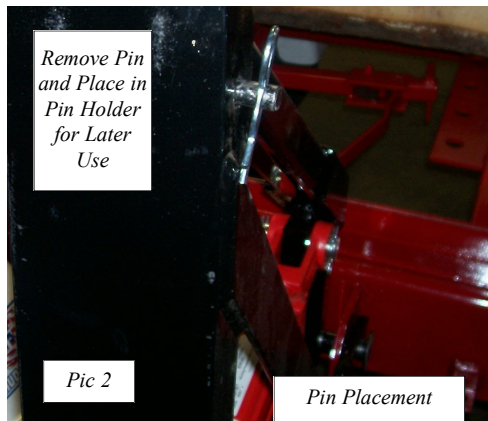
- before any cutting or Loader set-up. Fenders are easily lifted out of the brackets, place out of the way. Remember to put Fenders back in place before moving or transporting. (See Pic 1)



***Set-Up and Operation***

***C. Hydraulic Log Loader Set-Up***

- a. Make sure NO ONE is standing near or under the Loader while setting up the machine. Failure to complete these steps in order will result in pin damage.
- b. Remove pins from the lower feet and place in pin holder (See Pic 2)
- c. Start the pump
- d. Run Loader in Up position, which lowers down the Loader legs till firmly on ground (See Pic 3)
- e. Unhook Loading Bar, place pins in bracket, and lower bar to holding pocket (See Pic 4 & 5)
- f. Run Loader in Down Position, to lower the deck.
- g. Turn off Pump, ready to load logs.

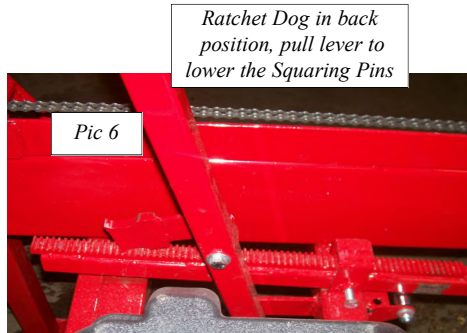




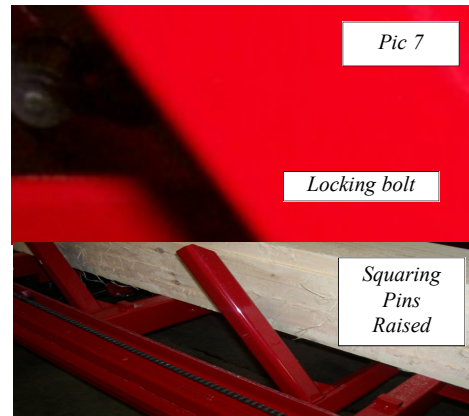
### ***Steps for Operating The "H360"***

A Ratchet System for Squaring Pins

- a. When ratchet dog is in the back position, pulling the lever (towards operator), it will lower the Squaring Pins. (See Pic 6)
- b. When ratchet dog is in the front position,



- 
- 
- c. Using the locking bolt, lock the Squaring Pins into position.



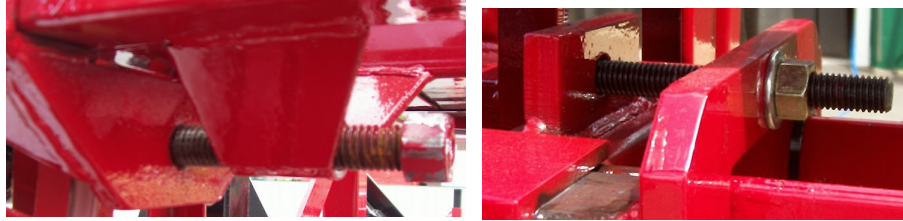
### ***B. Loading the logs***

a Once the Loader is lowered to the ground, place the log onto the loader. Once in place raise the deck to roll the log onto the trailer.

### ***C. Tensioning the Blade***

NEVER tension your blade with the engine running. Your mill is shipped to you without any tension on the blade. If there is tension left on the blade for a period of time, it can cause flat spots in the belt. This will cause the blade to fall off the wheel. Always remember to de-tension your blade when you are done sawing for the day.

- a. To tension the blade, remove the guards and loosen the nut on the tensioning bolt.
- b. Turn the adjusting bolt or stud, clockwise until 30-35 pounds of torque is achieved. The recommended tool for this is a torque wrench. By hand, rotate blade 3-4 full revolutions; this centers the blade on the wheels.



- c. With gloves on, pull up on the blade at the center guard. Allow for no more than a 1/4" movement up or down on the blade.
- d. Perform a simple test call the "Flutter" test. Put the guards on and then run the engine at full RPM's and watch the blade under the blade guard. The blade must run straight, if it does not, shut the engine down and apply more tension. Keep in mind that over tensioning will also cause the blade to flutter. You should have attained proper tension around 30-35 pounds.
- e. A tensioned blade should come off the bottom of the band wheel and run straight across to the other band wheel, so there is NO sag in the blade between the two wheels.

#### ***D. Setting Logs***

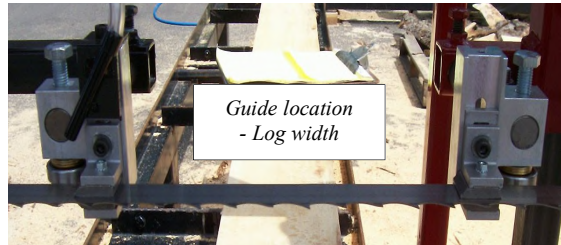
Once the track is set, the head is in place and the blade is tensioned correctly, you are almost ready cut.

- a. Place the log determined by the mills size, on the center of the track. Using the log dogs secure the log to the track. Be sure to dog the log high enough (1/2" way up the log) to ensure the log does not move. If the log is too big for the log dog to hold in place, but your sawmill head still rolls unobstructed use the "Cheater" to hold it. (for use on the 18/228 only).
- b Be sure the adjustable guides are clear of the log. This can be achieved by loosening the guide bracket and sliding it as far to the operator's side as needed to clear the log.



### ***E. Getting Ready to Cut***

Now is the time to debark or clean your log. This can be achieved by the simple chainsaw attachment, called a Log Debarker (available through Hud-Son Forest Equipment Inc.) or you can pressure wash the logs to remove any mud. By debarking and cleaning your log it will extend the life of your blade. Adjust the Hud-Son guides so that they are slightly (no more than 2 inches) wider than the maximum width of the log.



***(Note: as you cut slabs, boards or squares you may need to adjust the guide to ensure the best performance and quality cuts)***

- b. Find the top of the log with the blade. Remember, that you may have cheaters in place so be sure these are clear when making the first cut. You will be removing the top portion of the log. (top slab)
- c. On the manual lift models, crank your head down to the desired height and click up one notch to set the head. Make sure your blade will clear your dog assembly.
- d. Start your engine, let it idle for at least 2 minutes. (Refer to the engine manual for proper engine maintenance)
- e. With the engine in idle position, increase the throttle to start the blade. Sawing should always be done with the engine in full throttle.
- f. Gently push the saw head through the log, pushing on the head frame. If the engine starts to labor, you are going too fast, slow down. Go slow through burls and knots as the engine may bog down through these parts of a log.
- g. When you are at the end of the log, power down the engine, crank the head up so that it will clear the log and roll back to the front of the log. For ease of operation, put the slabs on the operator's side of the mill, this way you will not have to dig through sawdust for your lumber.
- h. You now have a flat surface on top of your log, remove the cheaters (if applicable), you will no longer need them, as long as the log dogs will hold the log in place.
- i. Set your log dog assembly so that they are standing in the track. Turn the cut side of the log, using a cant hook,  $\frac{1}{4}$  of a turn. The flat side must be flush against the squaring pin to assure a square cant.
- j. Adjust the log dog at an angle to the track so that the blade can pass over the top, but so that the dogs are effective in securing the log.
- k. Once again, increase the engine throttle to start the blade, and saw another slab. You will repeat step (I) until your log is squared into a cant. You may now saw your dimensional lumber.

l. Steps (I-K) may not be applicable if a cant is not desired.

### ***F. Cutting Dimensional Lumber***

You can cut down to a 1" thick bottom board. To achieve this you will use the moveable side of the dog and the short squaring pins welded in the track.

- a. You will need to determine the size lumber that can be cut and how many, then using the scale start sawing your lumber. Lower the blade to desired thickness and saw your board. Repeat this process until all lumber is cut.
- b. You may need to turn your cant to make the desired lumber.

### **G. Replacing the Blade**

No matter how well you care for your blade, they will dull after time and need to be changed. Longevity of your blade depends on how well you maintain it.

- a. The engine needs to be stopped, turned off and the key removed, this ensures that the engine can not be accidentally turned back on. On engines with manual start, you will need to remove the spark plug wire prior to servicing.
- b. Loosen and remove wing nuts so you can remove the outside and center guards on all models.
- c. Loosen band blade tensioner bolt until adjusting bolt is flush with threaded plate. With a gloved hand, put hand on the top of the band blade and push down. (Use extreme CAUTION, dull blades are still sharp and may be hot).
- e. Remove band blade from both band wheels and take out of carriage.
- f. Inspect new or sharpened blade, be sure blade teeth are facing in correct direction. Teeth should always point away from the operator. (Towards discharge chute). Be sure to wipe blade clean of all oily substance prior to installing. A clean, dry rag or cloth works best.
- g. Starting from your stationary wheel set the blade on the wheel then thread through your guides. Work the blade over the tensioning wheel until the blade is set. (Picture needed).
- h. Lightly tension the blade to remove the slack, and then turn the wheel in the direction of travel (towards the operator) 3-4 rotations to be sure the blade is tracking properly on the wheel (picture needed).
- i. Once the new blade is tracking properly, replace the guards and re-tension the blade as previously stated.

### ***H. End of Processing Lumber***

- a. Completely decrease engine throttle and turn engine switch, red one, to off position.
- b. The blade will continue to turn automatically and will coast to a stop.
- c. If you are done sawing for the day, de-tension the blade, so that you do not have flat spots.

### ***I. Blade Maintenance***

Longevity of band blades depends on how well they are cared for. Using a lube tank, Log Debarker, band blade sharpener, debarker, tooth setter, all will help keep your blade in top condition. Be sure to clean your logs by using a pressure washer or debark-

er to keep them free of mud and debris.

### ***J. Blade suggestions***

- a. Never force a dull blade, this will result in overheating of the blade.
- b. Overuse of a blade jeopardizes the ability of the saw blade to be re-sharpened.
- c. A new blade may stretch after cutting and may have to be re-tensioned to assure a quality lumber.
- d. De-tension the band blade after each day of cutting.
- e. Never operate the mill without the guard in place.

### ***K. Adjusting Sawmill Guides***

#### a. Purpose of the Guides

- i. Superior Hud-Son guide design. Supports on the top, bottom and back of the blade, where can the blade go? This guide design limits the chance of blade wander.
- ii. The lower blade holds the blade up and decreases the chance of "diving". Most companies only use a top support.
- iii. The closer to the log the guides are to the log the better support the blade has as it cuts.

#### b. Adjusting the guides

##### i. Tools that will be needed:

1. 17 mm wrench; 2. 17 mm socket; 3. 9/16" wrench; 4. 3/16" Allen wrench
- ii. All guides are aligned and set at the factory, but occasionally they get moved out of adjustment in shipping or after a period of usage. It is important that they be checked often for proper alignment and adjusted correctly.
- iii. To adjust your guides correctly you must first tension the blade properly as previously described. A tensioned blade should come off the bottom of the band wheel and run straight across to the other, so there is NO sag between the two wheels.

c. Now that the blade is tight, slightly loosen the Allen head that holds the guide shoes, so that they slide up and down freely. Now loosen the bolt that fastens the aluminum guide bracket to the guide rod, so that the guide bracket can be moved in, out and it can be rotated in either direction.

d. Set the guide bracket so that the back bearing is on the same plane as the blade, so that if the blade were to wander back it would hit the back bearing evenly across the middle of the roller. If the bearing needs to be adjusted up or down, loosen the bolt that holds it to the guide bracket and space it in either direction using the washers that are on either side of the bearings.

e. Once the bearing is set, position the guide bracket so that the bearing is 1/8" behind the back of the blade. Once the bearing is in position, tighten the bolt on top of the guide bracket in to place. Be sure the guide is 90° to the blade.

f. The guide shoes are to be set using a sheet of paper to gauge the spacing. Place the paper between the shoe and the blade, slide the shoe so that it is pitching the paper and tighten the bolt so that the shoe is set in place. Do the same on the bottom of the blade.

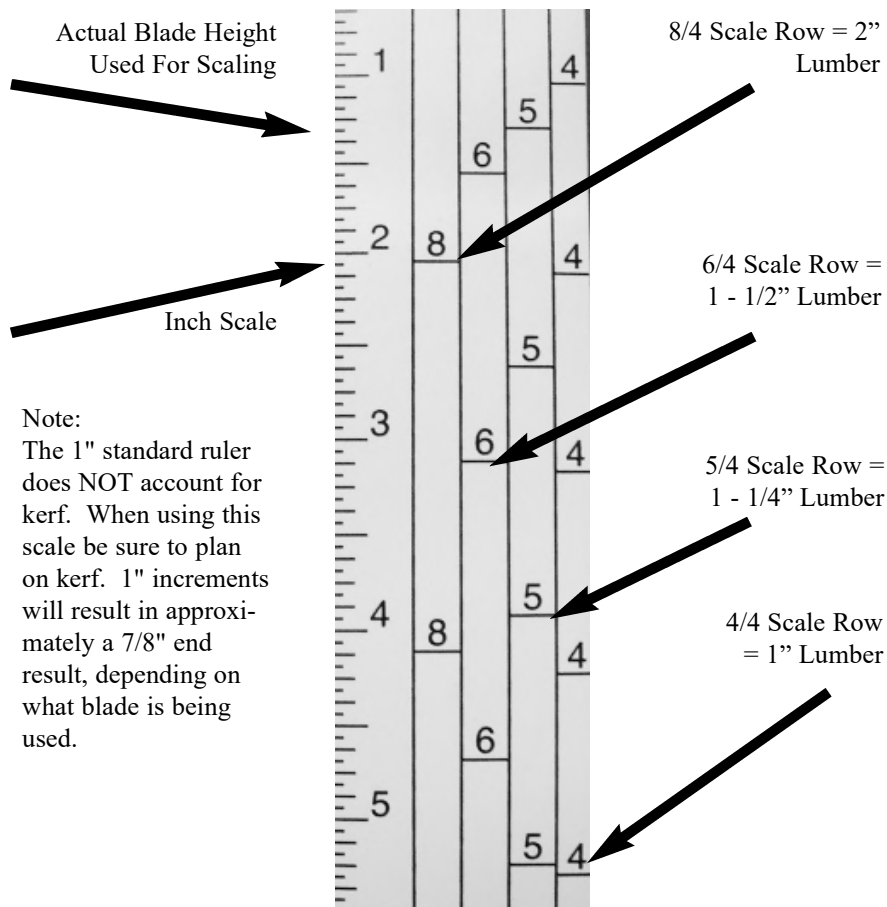
Note that you do not want the shoe to be pitching the blade so hard that it is prohibiting blade travel.

g. Make sure that all nuts and bolts are tightened firmly.

**L. Using the Lumber Scale**

a. All Hud-Son saw mills are equipped with a Lumber Scale. The scale is used to make the dimensioning process simple. The scale incorporates 4 separate scales with the blade kerf factored in for each increment.

| Scale | Resulting Thickness |
|-------|---------------------|
| 4/4   | 1"                  |
| 5/4   | 1 - 1/4"            |
| 6/4   | 1 - 1/2"            |
| 8/4   | 2"                  |



**TROUBLE SHOOTING POSSIBLE ISSUES**

| Problem   | Cause   | Solution   |
|---|---|--|
| Blade is Diving/Rising  | Dull Blade<br>RPM's Not High Enough<br>Blade Not Tensioned Properly<br>Sawing Soft Pitch Wood<br>(Pitch Build-up in Blade Gullets)  | Sharpen or Replace Blade<br>Saw at Full Throttle<br>Check Torque on Tensioning Bolt<br>(Perform "Flutter" Test)<br>Use Lubricant on Blade<br>Saw Tree from the Top to the Bottom (small end to wide end)<br>Slow Down<br>Reset Teeth to Proper Set |
| Mill Sawing Hard  | RPM's Not High Enough on Engine<br>Belt is Slipping<br>Sawing Hard Wood- Dull Blade<br>Bark or Sawdust Build-up on Wheels or Track  | Always Saw at Full Throttle<br>Adjust Belt Tension<br>Slow Down your Sawing Speed<br>Sharpen or Replace Blade<br>Clean Wheels and Track  |
| Engine Powers Down (Loosing RPM's)  | Pushing the Mill to Fast<br>Dirty Air Filter<br>Dull Blade  | Slow Down your Sawing<br>Clean or Replace your Air Filter<br>Sharpen or Replace Blade  |
| Mill Not Sawing Square  | Over Dogged<br>Track Not Level & Square<br>Cables are Out of Line<br>Guides are Out of Adjustment<br>Not Putting Flatside of Cant Flush with Squaring Post on the First Turn<br>Bad Trolley Bearing | Loosen Dog Pressure<br>Level Track<br>Re-adjust Cables<br>Re-Adjust Blade Guides<br>Put Cant on Flatside, Flush with Squaring Post<br>Replace Trolley Wheel  |
| Log Moves When Dogged   | Over Dogged, to Much Pressure on Dogs   | Loosen Dog Pressure  |
| New Blade will Not Cut  | Blade Could be Turned Inside Out  | Turn the Blade So that the Teeth are Pointing in the Discharge Direction   |
| Boards have Fine or Large Lines in them Every Several Inches in a Repeating Pattern | A Tooth in the Blade is Out of Set  | Reset Tooth in Blade   |
| Powerfeed Stops Working   |   |  |
| Hydraulic Pressure  |   |  |

## ***TRANSPORT INSTRUCTIONS***

### ***Follow all the steps to safely transport The "H360"***

1. Raise log loader off the ground. Lock into transport position with bar stationary pins.
2. Install transport bar to log loader legs, using the empty leg hole, reinsert pin to hold bar in place.
3. \* Note: NEVER transport The "H360" without transport bars in position.  
\*
4. Raise rear legs of frame and pin in raised position.
5. Raise jack to desired height, hook hitch to vehicle. Plug in lights and brakes. Hook-up safety chains and break-away switch.
6. Lift front legs and lock in transport position.
7. Be sure to clean unit of all loose debris, including all bark, sawdust and dirt.

#### **Cleaning your Saw Mill**

- ✓ Using an air hose, blow off all loose debris that builds around the unit.
- ✓ Use extreme caution when cleaning the mechanism.
- ✓ Never use flammable or combustible materials to clean the mill.
- ✓ Be in a well ventilated area. Always wear protective equipment to prevent injury.
- ✓ Use proper procedure to dispose of waste materials.
- ✓ Wipe down the idler and pulley wheels using an air hose, brush or rag.
- ✓ Clean and inspect blade guides.

#### **Preventative Maintenance**

- ✓ For electrical engine follow the correct Lockout/Tagout procedures.
- ✓ Check Engine oil level.
- ✓ Check blade sharpness and for correct blade tension guaranteeing that 30-35 pounds of torque is on tensioning bolt/nut.
- ✓ Check blade tracking, a 1 - 1/4" blade should be centered on band wheels and back of blade should be flush with bandwheel.
- ✓ Check bearing, idler and pulley wheels for wear. Signs of wear are:
  - Excessive heat
  - Squeaking sounds
  - Looseness
- ✓ Grease idler, pulley wheels and bearings.
- ✓ Grease blade tensioner shaft.
- ✓ Grease the lift tubes.
- ✓ Check all belts for wear and to make sure the belt tension is "taut". Belt should have no more than 1/2" deflection.



**MAINTENANCE SCHEDULE CHART**  
**Service Recommendations for Hud-Son Sawmills**

| Service Item  | Daily | 40 Hours | See Manual |
|---|-------|----------|------------|
| Check Engine Oil Level  | ✓     |          |            |
| Check/Clean Engine Air Filter   | ✓     |          |            |
| Check Hydraulic Oil Level (fill 1" from top) if applicable  | ✓     |          |            |
| Clean Unit of Bark, Saw Dust, and other Debris  | ✓     |          |            |
| Lubricate Grease Fittings and Oil Points (see Diagram for locations)                                    |       | ✓        |            |
| Check Tire Pressure - Upon transport (if applicable)  |       | ✓        |            |
| Check Cylinders and Seals for Leakage   | ✓     |          |            |
| Check Feed Chains for tension (if applicable)   | ✓     |          |            |
| Clean Battery Connections   |       | ✓        |            |
| Check Wiring and Connections for Corrosion and Decay  |       | ✓        |            |
| Lubricate Chains (if applicable)  |       | ✓        |            |
| Check Blade Sharpness   | ✓     |          |            |
| Fuel - fill as needed   | ✓     |          |            |
| Blade Lubricant - fill as needed - Refer to 2A on page 6  | ✓     |          |            |
| Check hoses/gauges for damage, cracks, leakage (chaffing, dry rot, cracks, replace hoses if applicable) | ✓     |          |            |

|  |   |
|--|---|
| <p>* Change engine oil after 8 hours of operation on a new engine (break -in period)</p> | <p><b>CAUTION!</b><br/> Maintenance Procedures requiring special training or tools should be performed by a trained technician.</p> |
|--|---|

A routine inspection of the entire machine is encouraged. Check to see if all fittings are tight and secure. Make sure all nuts are tightened. Check to see any damage that may need to be repaired before and further damage occurs. Routinely checking the equipment and proper maintenance will help in keeping the Hud-Son Saw Mill running to the best of its ability.

## Warranty

### Warranty:

Warranty registration cards must be completed and returned to Hud-Son Forest Equipment, Inc. within 30 days of purchase. Failure to do so will void the warranty!!

Warranty claims must be registered with the Dealer/Distributor, and defective parts must be returned to the Dealer/Distributor at the owner's expense. The Dealer/Distributor will assume cost of the shipping one way in regards to any warranty claim. Freight is standard UPS ground. Any expedited services are at an additional charge and will be paid in full before shipping at the owner's expense. The shipping of warranty/parts out of the continental USA, will not be covered under warranty. The labor charge out of the continental USA is also not covered under warranty. All mills have a 3 year warranty against manufactures defects. Excluding the H360, and Oscar 52, and the Oscar 60 ,they have a 1 year warranty.

### Warranty Claim Procedure

All warranty claims that are done in the field will be handled as follows:

- 1 - Customer will call the Dealer/Distributor and acknowledge the problem.
- 2 - If the problem can be solved in the field, new parts will be shipped, invoiced and paid for. A credit will be given once the old parts are returned, if covered by warranty.
- 3 - If requested, parts to be replaced must be returned, at owner's expense within 30-days to receive credit.
- 4 - If the problem is deemed too severe to be fixed in the field by the customer, then the customer must bring the saw mill, at the owner's expense, to the closest Hud-Son Dealer/Distributor for repair. If the Dealer/Distributor is not qualified to make the repairs, then the equipment must be returned to Hud-Son Forest Equipment, Inc at the customer's expense.
- 5 - If the problem is deemed not to be a warranty problem, an invoice will follow for the parts that were replaced, as well as an invoice for any time spent on the mill by Hud-Son Forest Equipment, Inc staff and/or Dealer/Distributor staff.
- 6 - Any modification to the band mill that is performed by any personnel other than Hud-Son Forest Equipment, Inc direct staff voids the warranty.
- 7 - Any parts that are replaced without the discretion of the Dealer/Distributor voids the warranty on the part the customer is replacing and no reimbursement will be made.
- 8 - Parts purchased by the customer from an outside source, without prior approval from

Hud-Son Forest Equipment, Inc will NOT be reimbursed.

**ALWAYS CALL YOUR SERVICING DEALER FIRST!!**

Dealers/Distributors carry parts and are very knowledgeable with the inner workings of your sawmill. Remember that modifying your mill or using parts that are Not Hud-Son Forest Equipment Inc approved, can void your warranty.

CE Approved Models: European Mills

Warranty on Parts ONLY!! No warranty on labor or shipping.

For All MILLS OUTSIDE OF THE USA, Parts only Warranty

Our /Service Information:

Please contact our warranty department with any issues or to reorder parts.

Hours of operation are M-F 8:00 - 4:30 est.

**IF NOT IN THE CONTINENTAL USA - HUD-SON DOES NOT PAY FREIGHT  
OR SHIPPING FOR WARRANTY PARTS OR LABOR. CUSTOMS BROKERAGE  
FEES OR ANY CUSTOMS FEES**

**DISPUTES**

All disputes, claims and causes of action arising out of the delivery, use, or warranty claims for personal injury and or property damage must:

1. Claimant must provide a written notice of the claim or dispute to the company (at the address below) at least 30 days after the claim arose prior to commencement of any action;
2. Company has 60 days to make a decision on the claim and will provide a written response to claimant;
3. No action may be commenced until after the company has provided its decision on the claim;
4. All claims against the company for any cause related to delivery, design defects, repairs, use of the equipment or warranty shall

be filed in Supreme Court, Oneida County, State of New York. The parties may file for Arbitration in Oneida County New York after consent by both parties.

5. Construction and interpretation of this agreement and any and all claims shall be subject to the Laws of the State of New York.

6: The address for submission of claims is:

Hud-Son Forest Equipment  
PO Box 345  
8201 State Route 12  
Barneveld, NY 13304

7. Notices under this agreement must be in writing and sent by certified or registered mail.



# MAINTENANCE NOTES

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*Thank you for choosing*



Hud-Son Forest Equipment, Inc.  
8201 State Rt. 12, PO Box 345 Barneveld, NY 13304  
[info@hud-son.com](mailto:info@hud-son.com)

We have an onsite technician available to answer any questions  
Monday - Friday 8 to 4:30 and Saturday from 8 to noon. 315-896-7297.

**[WWW.HUD-SON.COM](http://WWW.HUD-SON.COM)**

